



# Performance comparison of four catholyte formulations within a chemically regenerative redox cathode polymer electrolyte fuel cell system

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# Outline

- Conventional polymer electrolyte fuel cells (PEFCs)
  - Direct reduction of  $O_2$
- Chemically Regenerative Redox Cathode (CRRC) PEFCs
  - In-direct reduction of  $O_2$
  - Lower cost and improved durability
- Optimizing the catholyte in CRRC PEFCs
  - Thermodynamic properties
  - Cell performance
  - Regeneration

# Conventional PEFCs

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# Cost and Durability



- Platinum
  - $\text{O}_2$  reduction is relatively slow and requires large Pt loadings
- Selectivity
  - Slight deviations from the  $4 \text{ e}^-$  reduction pathway result in  $\text{HO}^\bullet$  and peroxides that can damage cell components
- Start up
  - Air on the cathode vs. a hydrogen | air front on the anode at start up oxidizes the carbon support in the catalyst layer
- Crossover
  - $\text{H}_2$  crossover to the cathode causes production of peroxides
- Cooling
  - PEFCs limited to  $< 80^\circ\text{C}$  operation



# Chemically Regenerative Redox Cathode PEFCs

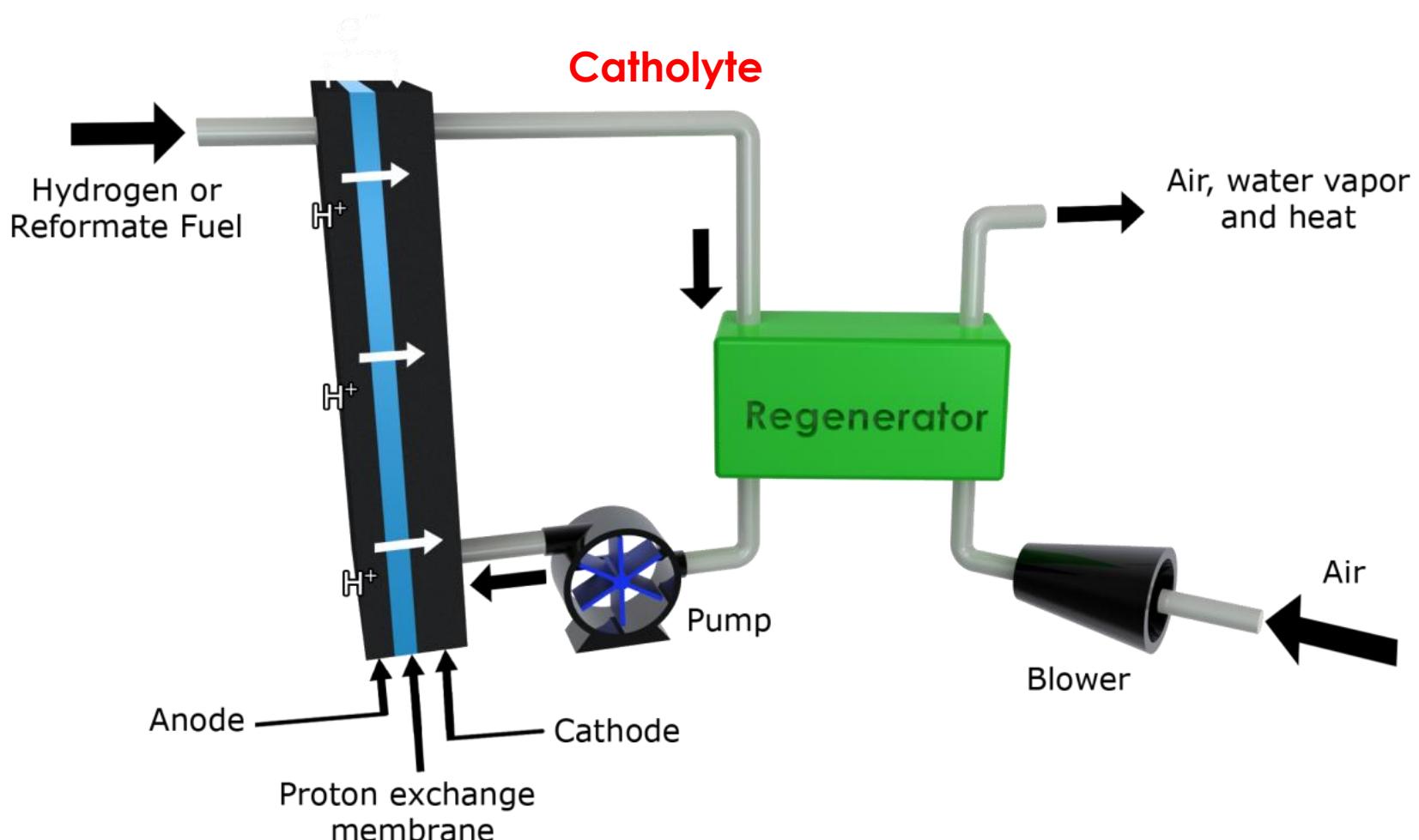
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# In-direct Reduction of $O_2$

Catholyte ("liquid catalyst") replaces  $O_2$  at the cathode



# Advantages

- Carbon cathode
  - Porous carbon cathode material – graphite felt
  - Only Pt required on the anode for hydrogen oxidation
- Air never enters the fuel cell
  - Main pathways for cell degradation avoided
  - 10,000 hours operation on auto test cycle
- Catholyte ensures membrane is always wet
  - No need for gas humidification
  - Can operate above 80°C
- Catholyte is thermodynamically stable
  - Long lifetime
  - 100% recyclable

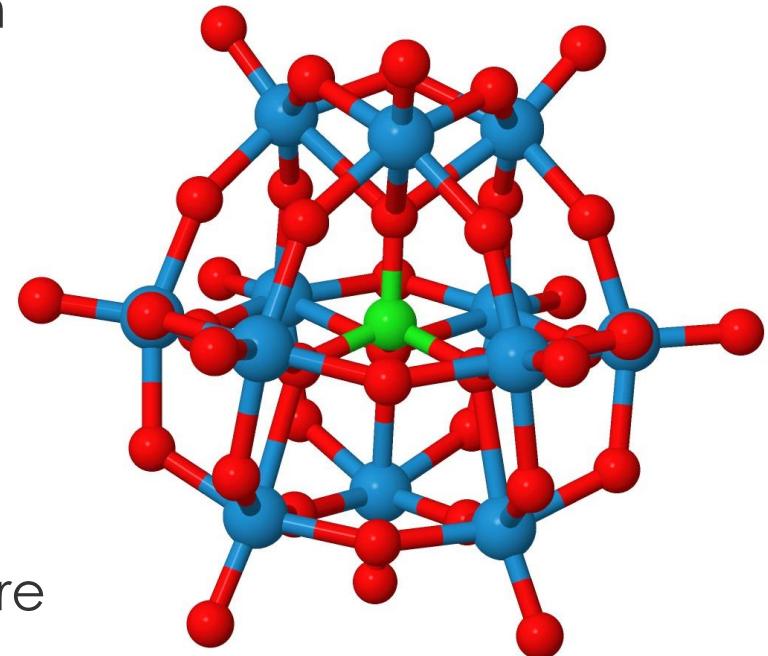
# Catholyte Study

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# Catholyte (POM)

- The catholyte (“liquid catalyst”) plays a key role in determining overall system performance
- Requirements include
  - High redox potential
  - Good ionic conductivity
  - Fast electrode kinetics
  - Fast regeneration kinetics
- Best catholytes discovered to date are V-Mo polyoxometallates (POMs) with the keggin structure
  - $H_6PV_3Mo_9O_{40}$  (empirical formula)
  - Acidic solutions ( $0 < \text{pH} < 2$ )

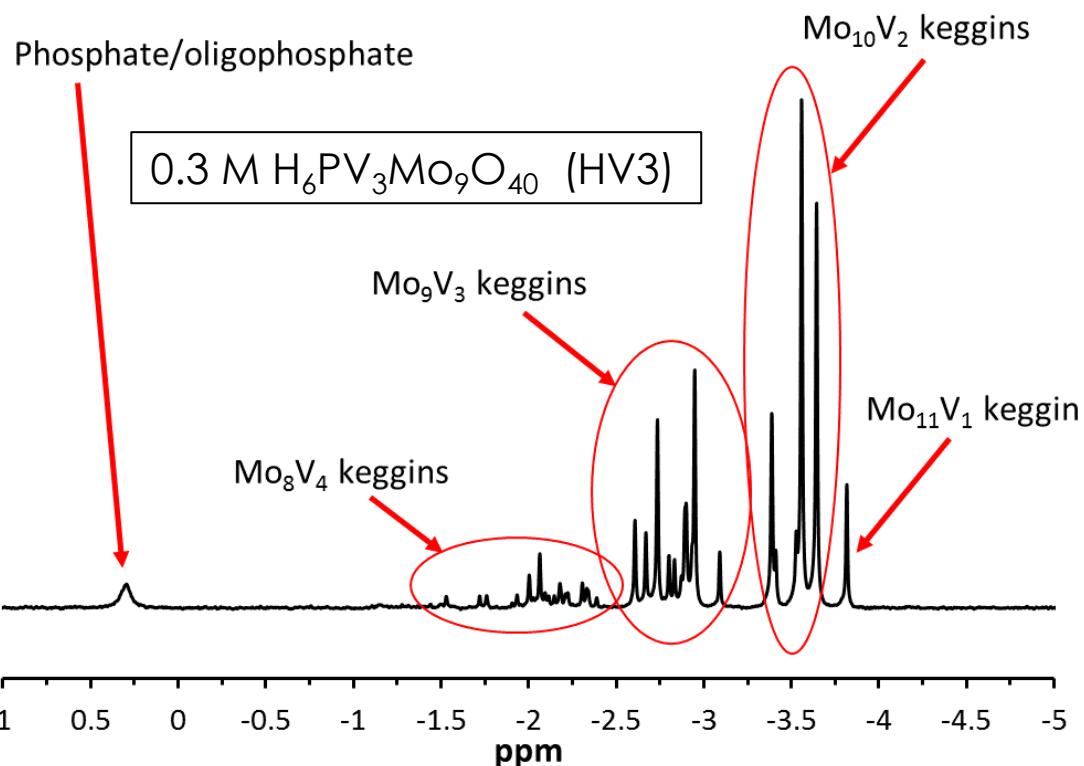


Phosphomolybdic acid  
 $H_3PMo_{12}O_{40}$

# POM Speciation

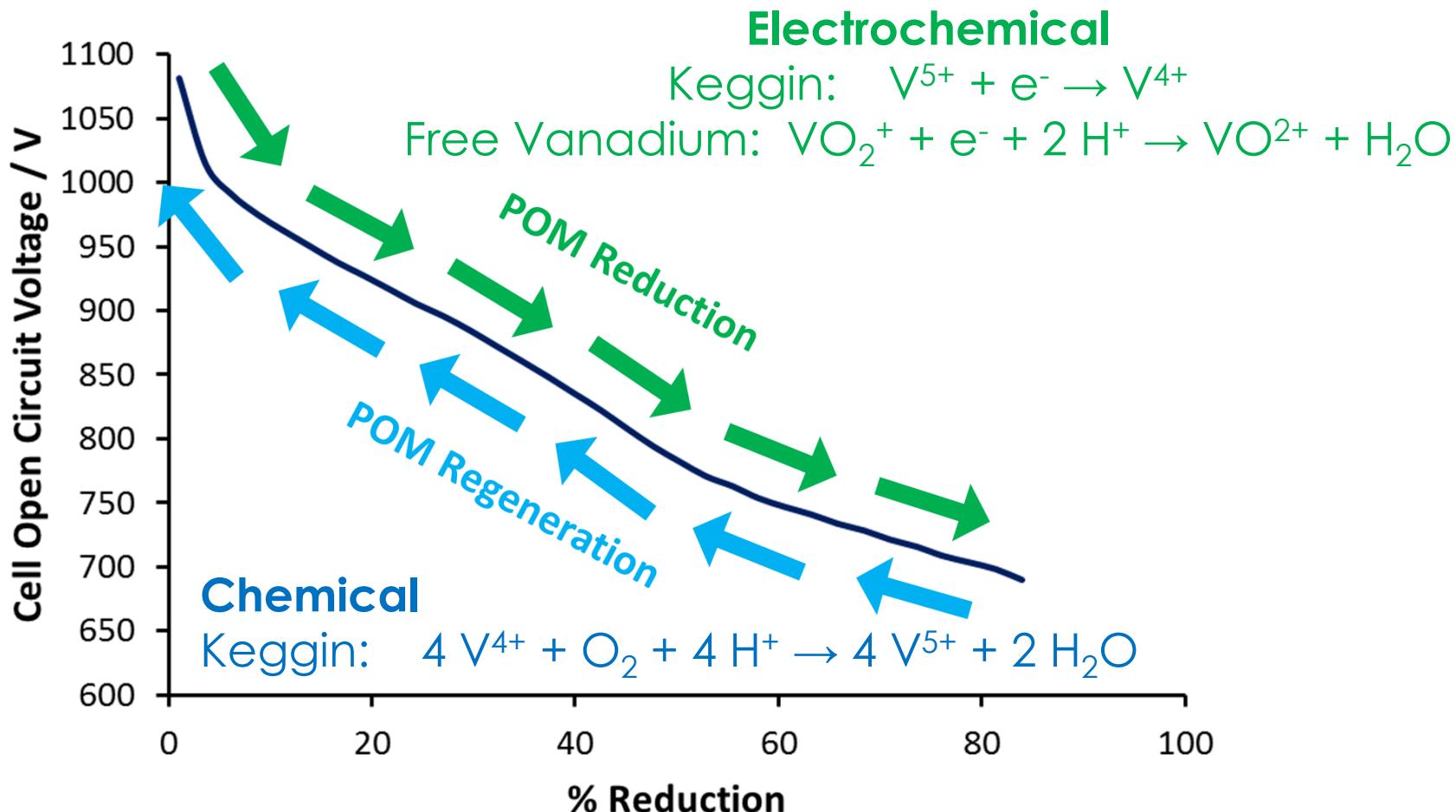


- Dynamic equilibrium present in POM solutions leading to range of species present ( $\text{V}_1$ ,  $\text{V}_2$ ,  $\text{V}_3$ ,  $\text{V}_4$  keggins and free vanadium)

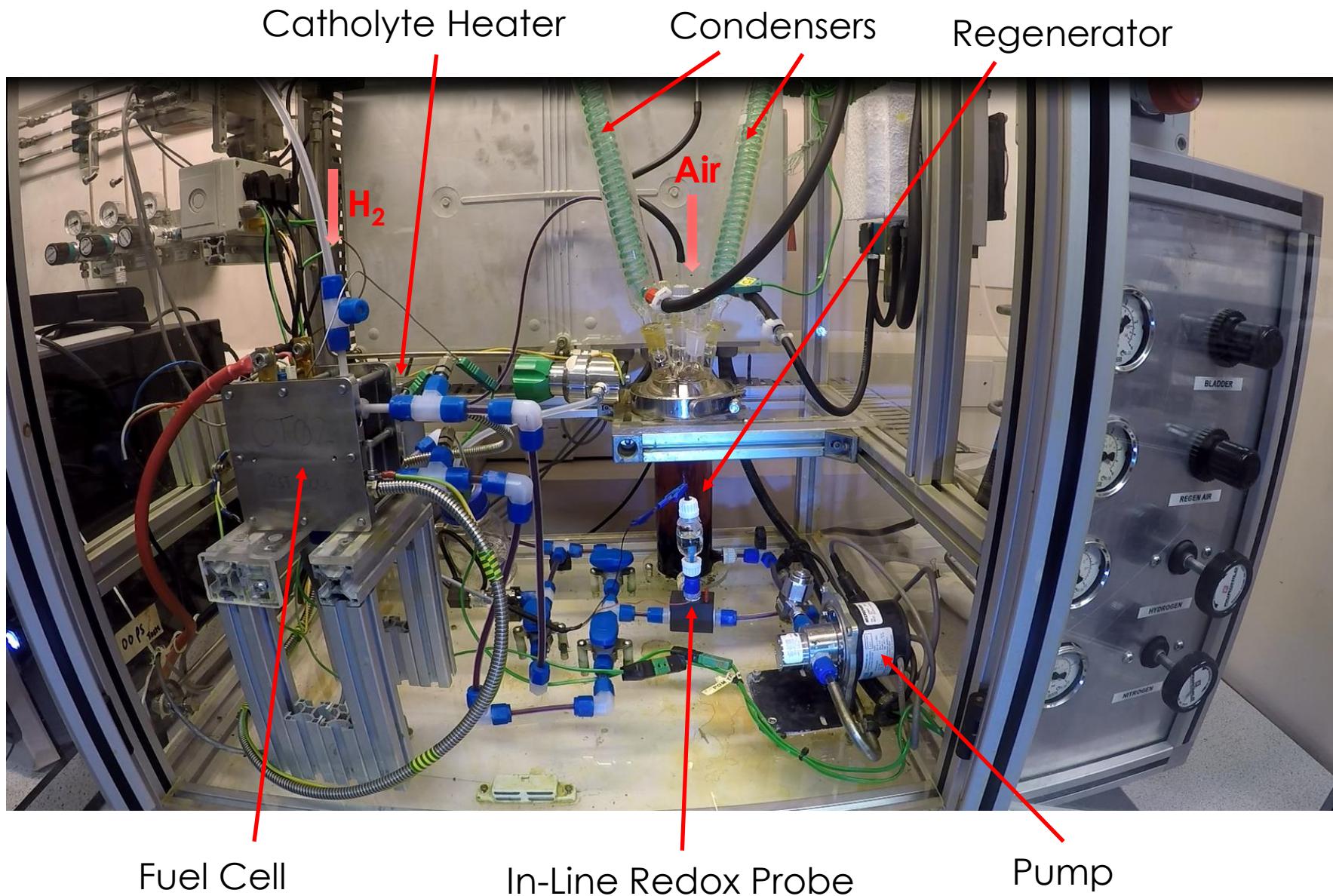


- $^{31}\text{P}$  NMR can identify the different P species present in solution
- Higher acidity leads to less keggin bound vanadium and more free vanadium

# Catholyte Reduction and Regeneration



$$\% \text{ Reduction} = \frac{[\text{vanadium(IV)}]}{[\text{vanadium}]} \times 100\%$$



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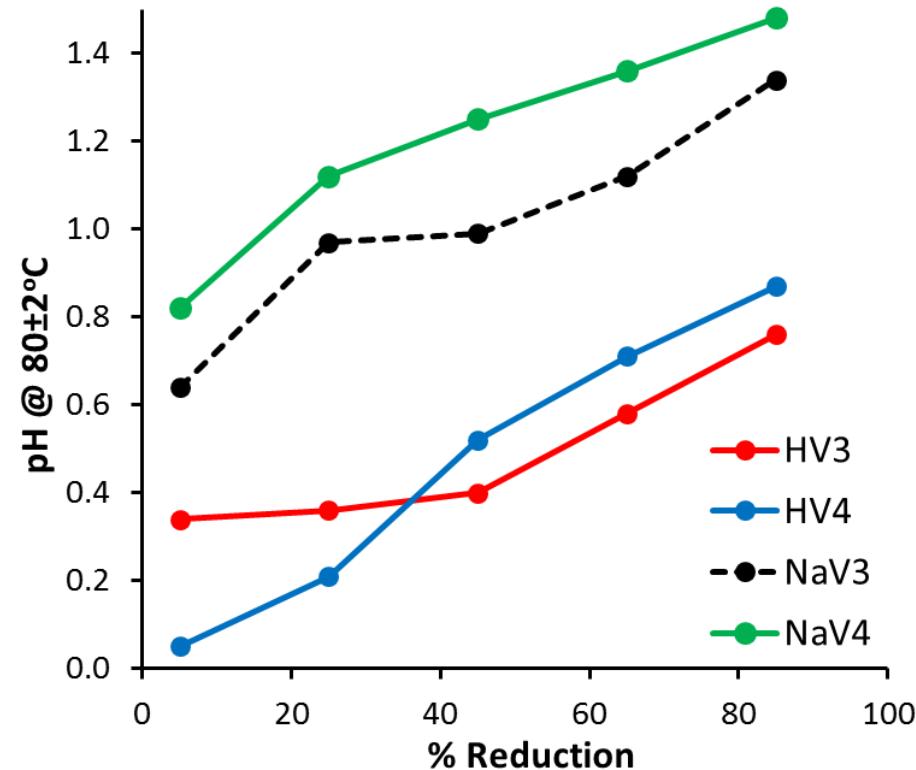
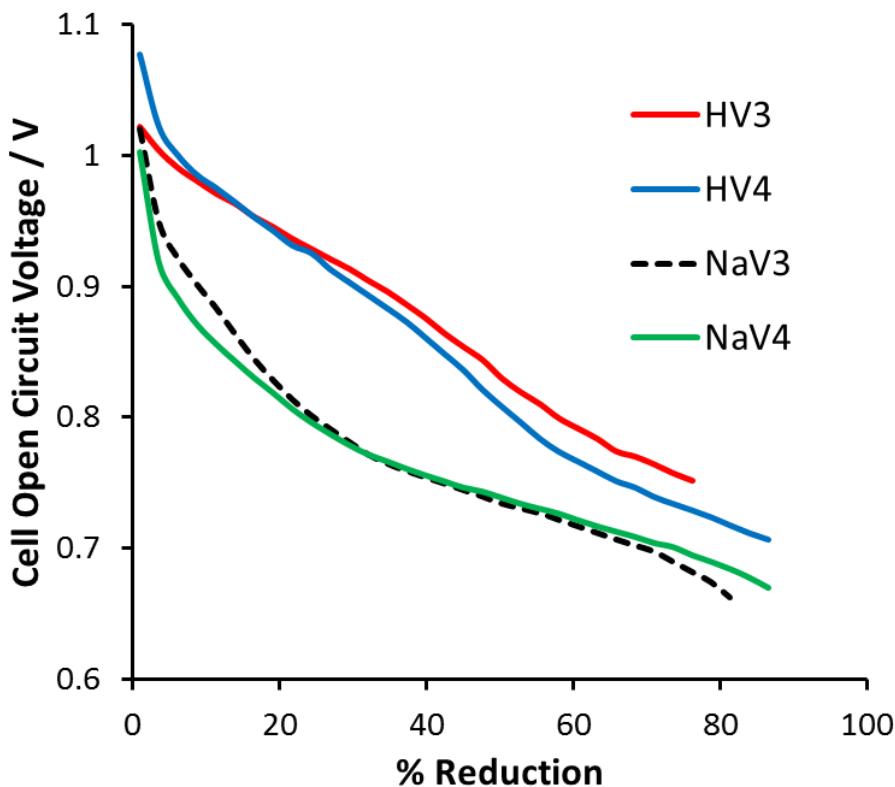
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# Catholyte Comparison

- Four catholytes compared (empirical formulas):
  - 0.3 M  $H_6PV_3Mo_9O_{40}$  (HV3)
  - 0.3 M  $Na_3H_3PV_3Mo_9O_{40}$  (NaV3)
  - 0.3 M  $H_7PV_4Mo_8O_{40}$  (HV4)
  - 0.3 M  $Na_4H_3PV_4Mo_8O_{40}$  (NaV4)
- Vary the counter ion ( $H^+$  vs.  $Na^+$ )
- Vary the vanadium content ( $V_3$  vs  $V_4$ )
- Investigate catholyte performance at 80°C
  - Thermodynamic properties
    - POM Reduction curve, pH
  - Cell performance
    - “Standard” fuel cell with graphite felt cathode and 25 cm<sup>2</sup> GORE Primea membrane with 0.4 mg cm<sup>-2</sup> Pt loading on anode only
  - Regeneration reaction
    - Chemical current vs. redox state
  - Steady state performance

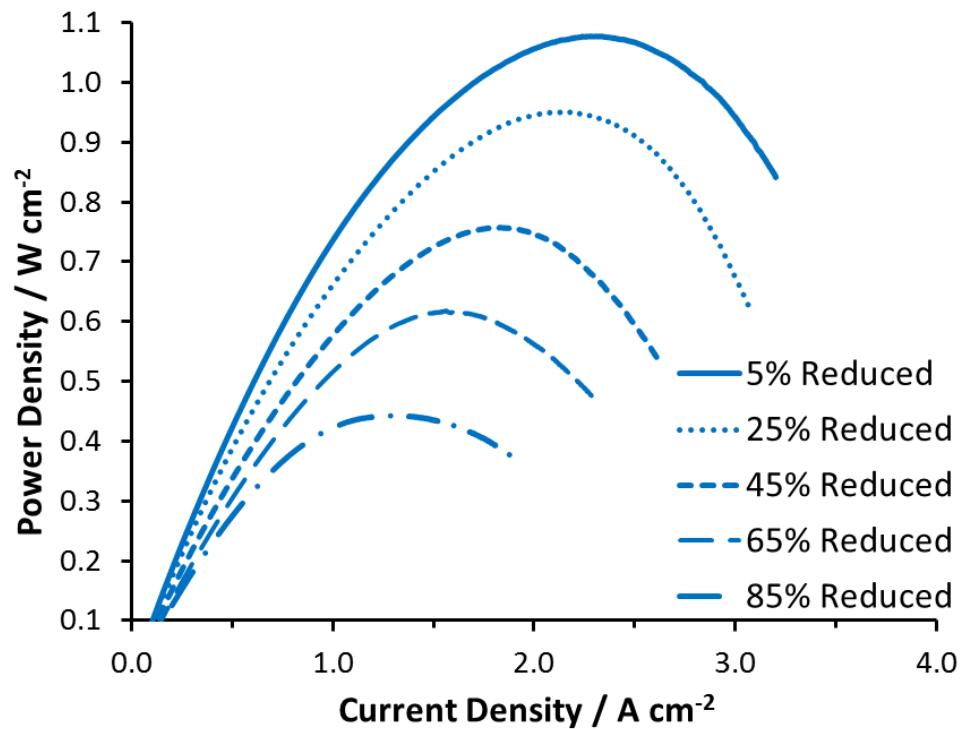
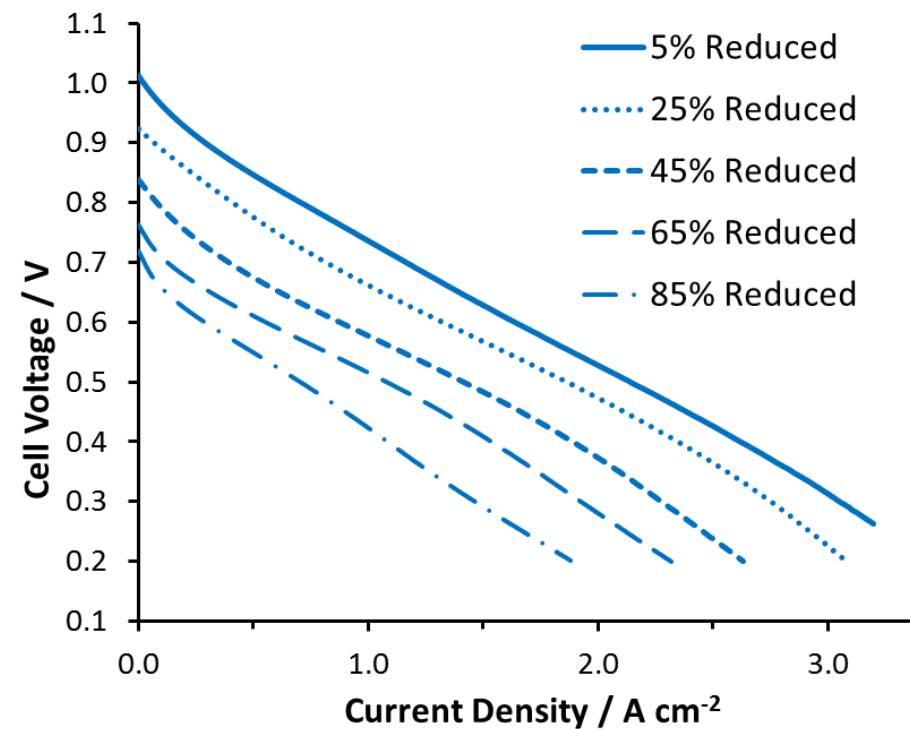
# Thermodynamic Properties

- HV3 and HV4 have higher redox potentials than NaV3 and NaV4 for a given level of reduction
  - Suggests better fuel cell performance with HV3 and HV4



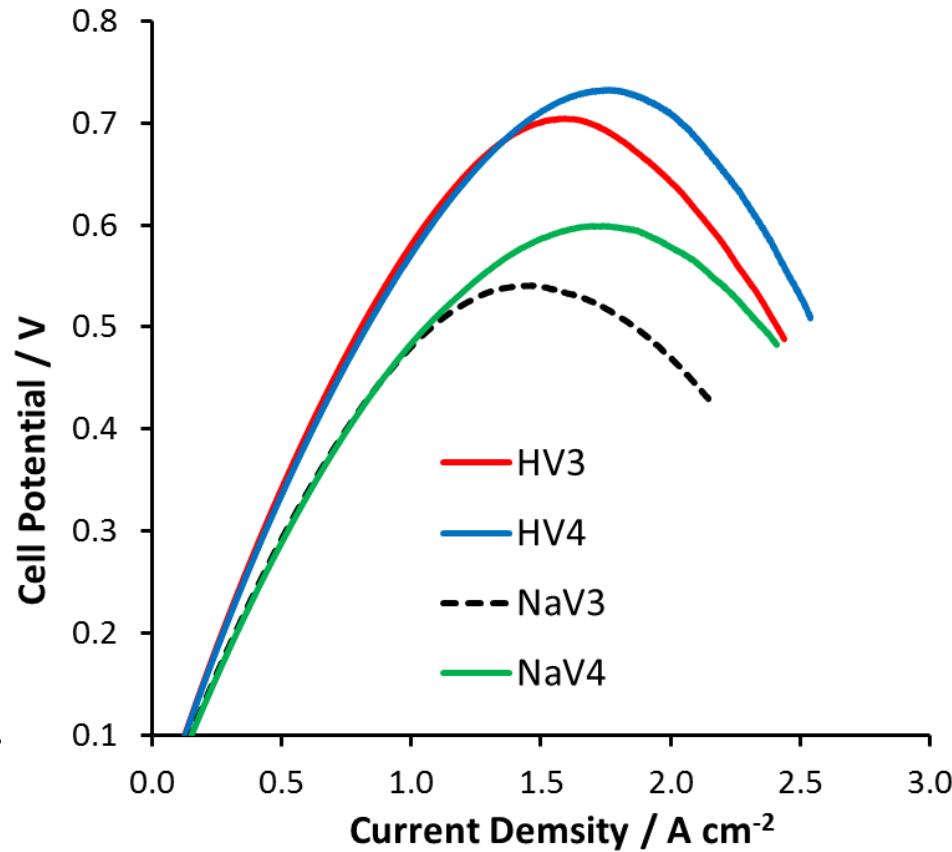
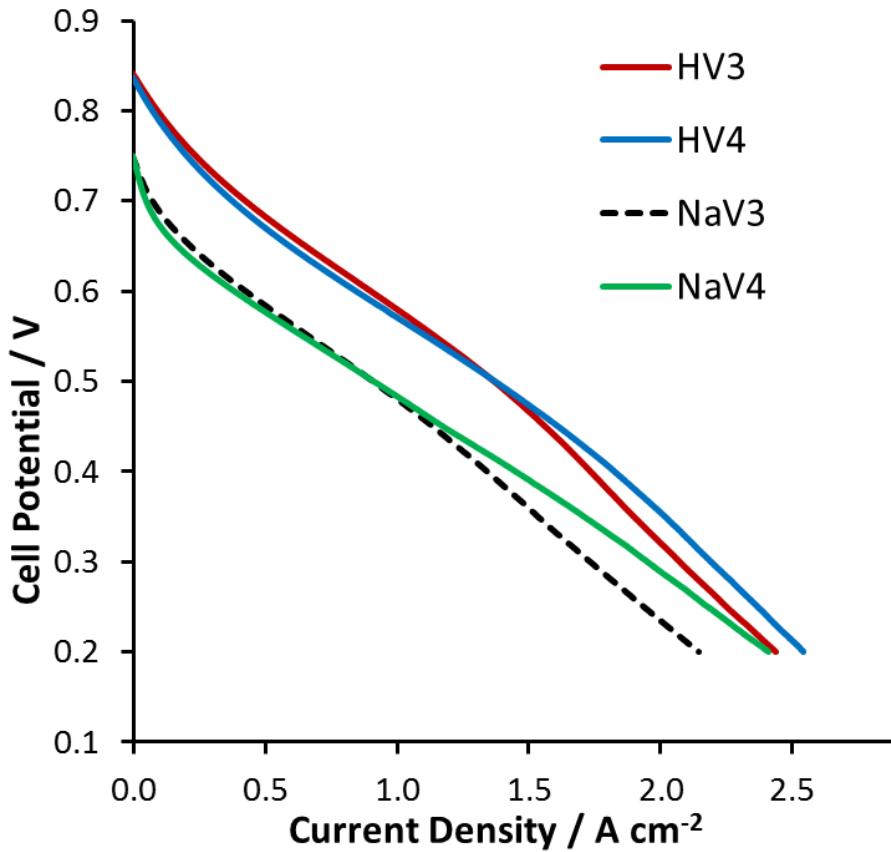
# Fuel Cell Performance

0.3 M  $\text{H}_7\text{PV}_4\text{Mo}_8\text{O}_{40}$  (HV4)

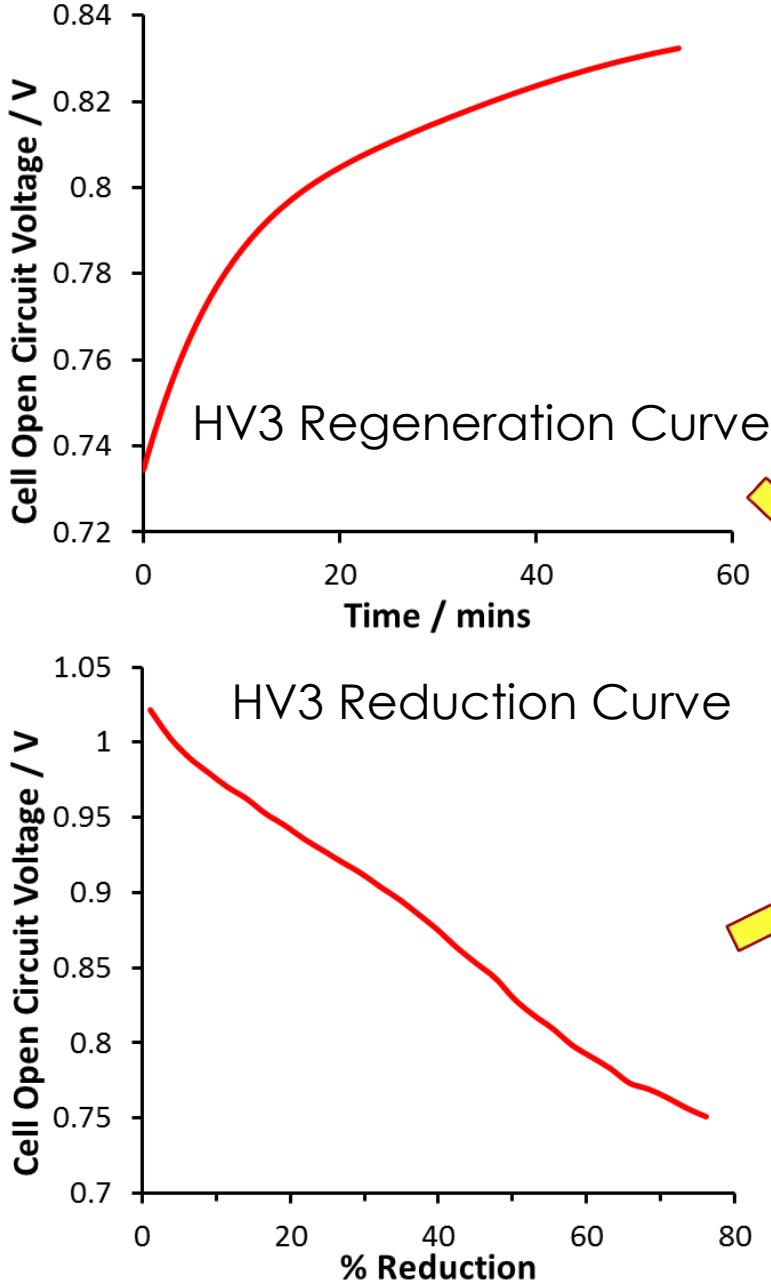


- Cell performance depends on the level of reduction of the catholyte
- Example is for HV4 at different levels of reduction but all the catholytes have similar parallel  $i$ - $V$  curves

- Fuel cell performance of each catholyte at 45% reduction
- HV4 and HV3 have superior performance compared to Na POMs
  - HV4 gives slightly higher maximum power
  - Total vanadium concentration has little effect on *i*-*V* curve

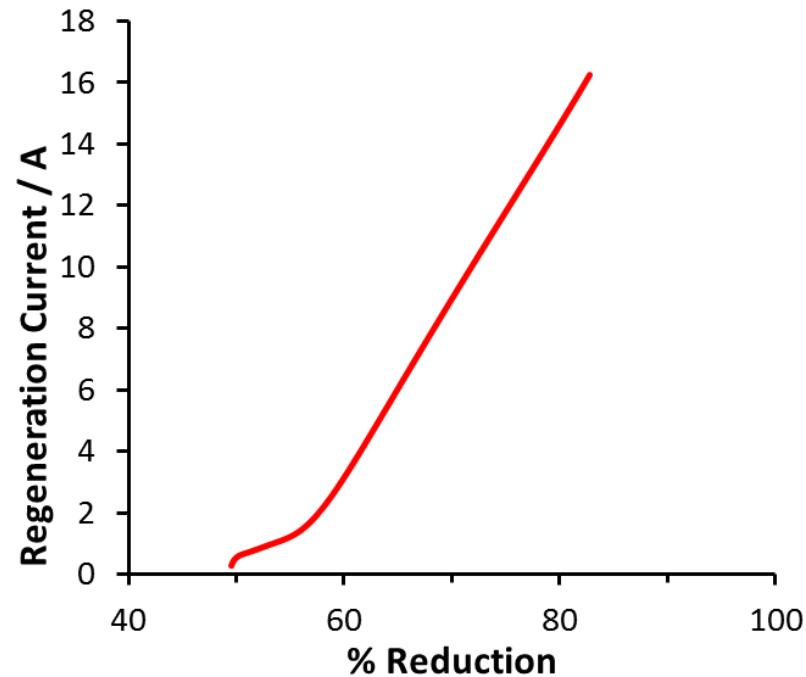


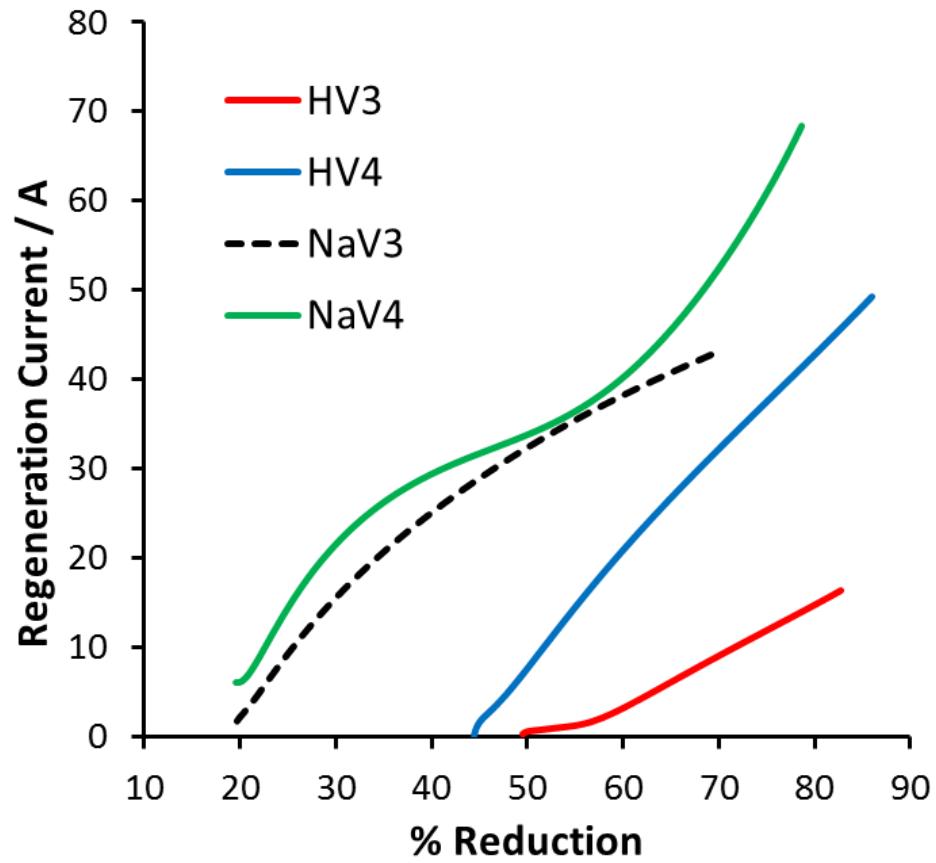
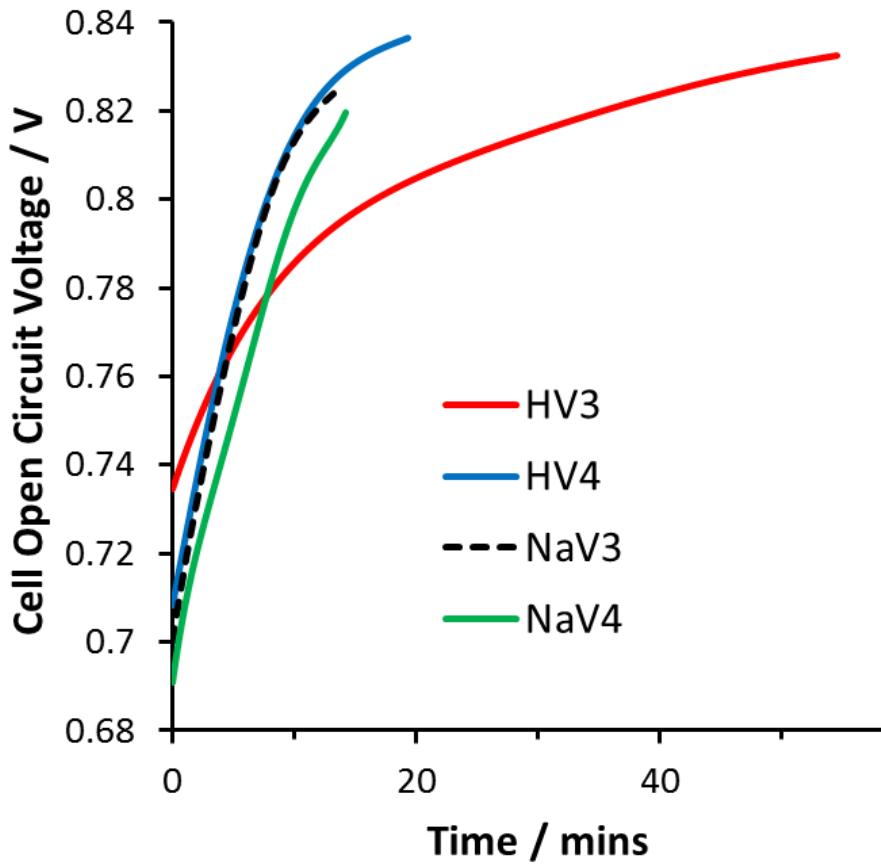
# Regenerator Performance



- The rate at which the reduced POM reacts with air can be expressed as a regeneration current,  $I_R$ :

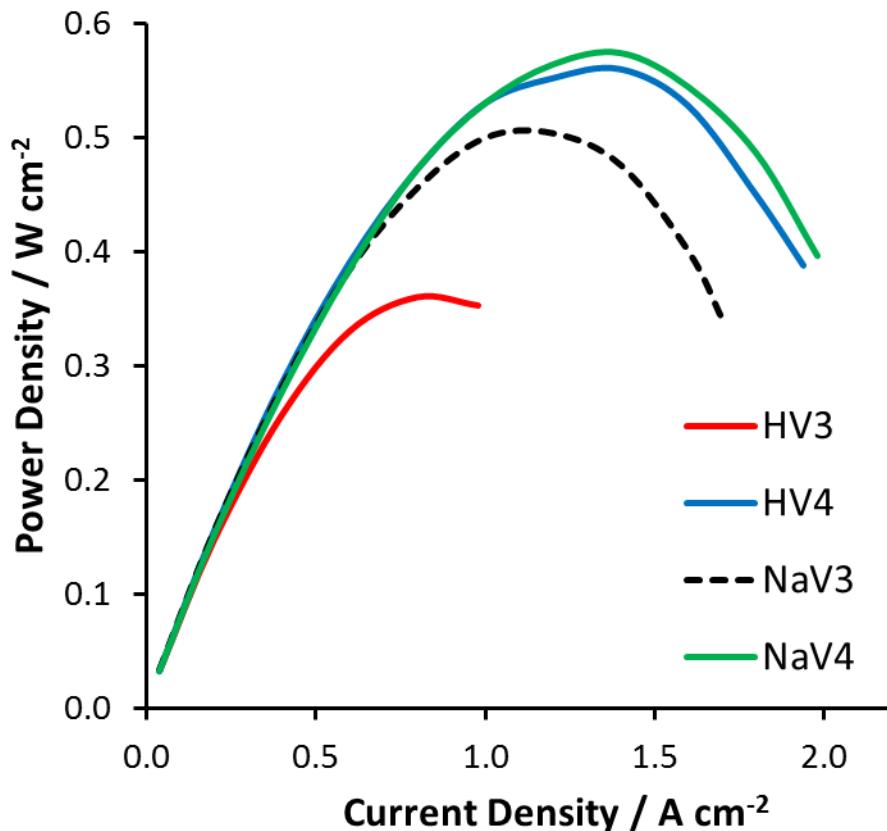
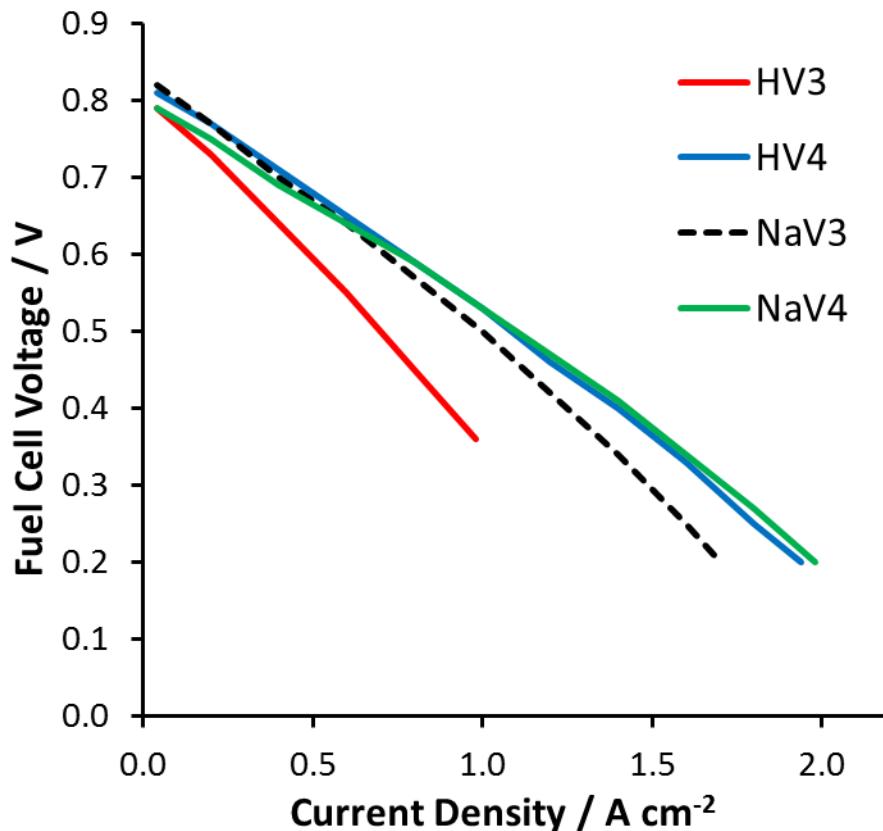
$$I_R = [\text{POM}]VnF \frac{d\theta}{dt}$$





- HV3 takes much longer to regenerate than the other POMs
- NaV4 and NaV3 capable of much higher regeneration currents at lower levels of reduction
- Regeneration current limits maximum open circuit voltage of system

# Steady State Fuel Cell Performance



- The system is in a “steady state” when the cell current is equal to the regeneration current

# Summary

- For a given % Reduction, HV4 and HV3 have superior cell performance
  - Higher open circuit potentials due to lower pH
  - Lower pH results in higher conductivity
- For a given % Reduction, NaV4 and NaV3 have superior regeneration rates
  - Higher pH results in POM speciation with more V2, V3 and V4 keggins and less free vanadium
  - NaV4 has better regeneration rates then NaV3 due to more favourable POM speciation
- Under steady state operation, NaV4 and HV4 have very similar performance, with slightly more power available from NaV4
- Trade-off between cell open circuit potential and regeneration

# Thank you

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