



Performance comparison of four catholyte formulations within a chemically regenerative redox cathode polymer electrolyte fuel cell system

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Outline

- Conventional polymer electrolyte fuel cells (PEFCs)
 - Direct reduction of O_2
- Chemically Regenerative Redox Cathode (CRRC) PEFCs
 - In-direct reduction of O_2
 - Lower cost and improved durability
- Optimizing the catholyte in CRRC PEFCs
 - Thermodynamic properties
 - Cell performance
 - Regeneration

Conventional PEFCs

Cost and Durability



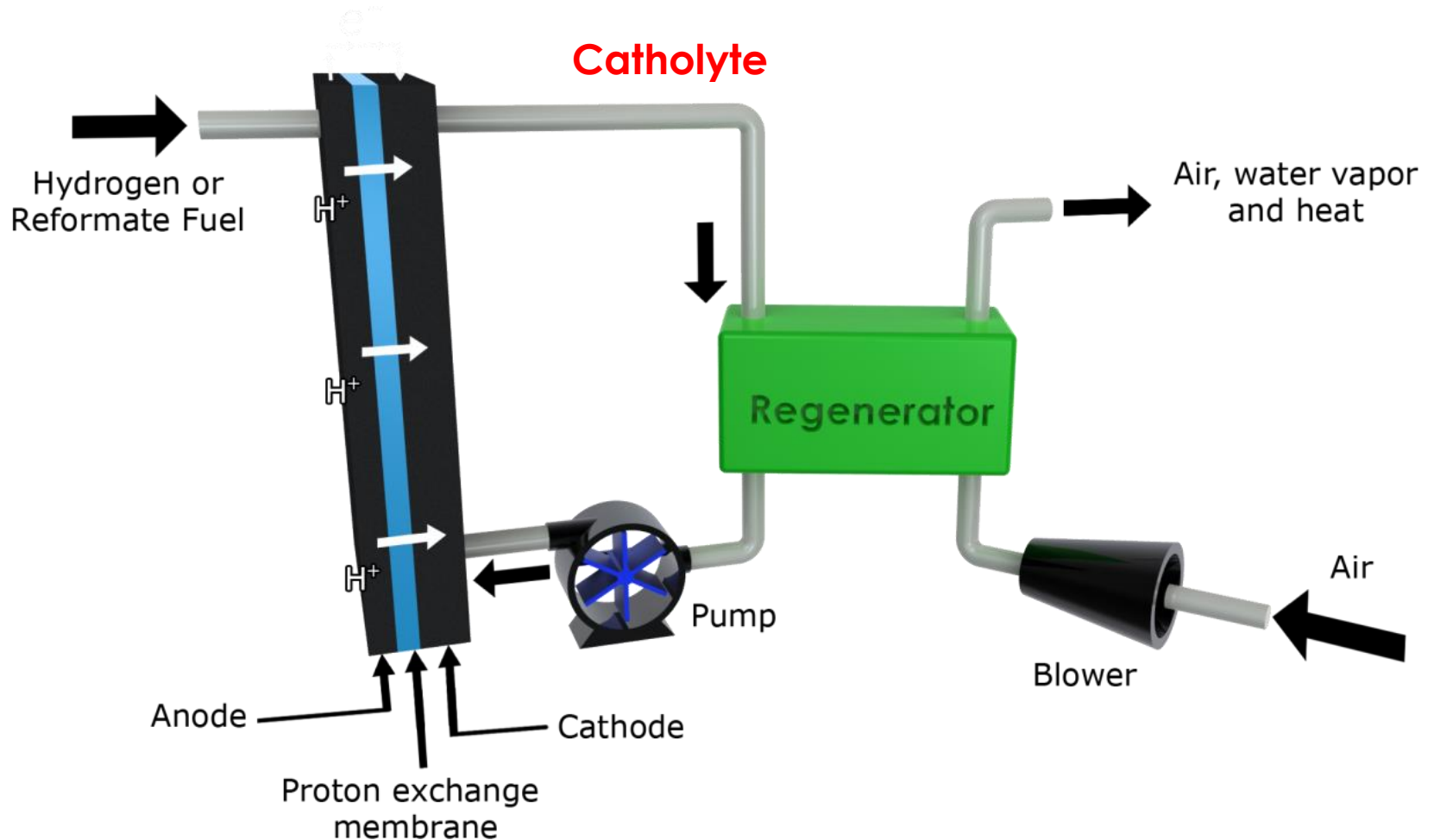
- Platinum
 - O_2 reduction is relatively slow and requires large Pt loadings
- Selectivity
 - Slight deviations from the 4e^- reduction pathway result in HO^\bullet and peroxides that can damage cell components
- Start up
 - Air on the cathode vs. a hydrogen | air front on the anode at start up oxidizes the carbon support in the catalyst layer
- Crossover
 - H_2 crossover to the cathode causes production of peroxides
- Cooling
 - PEFCs limited to $< 80^\circ\text{C}$ operation



Chemically Regenerative Redox Cathode PEFCs

In-direct Reduction of O_2

Catholyte ("liquid catalyst") replaces O_2 at the cathode



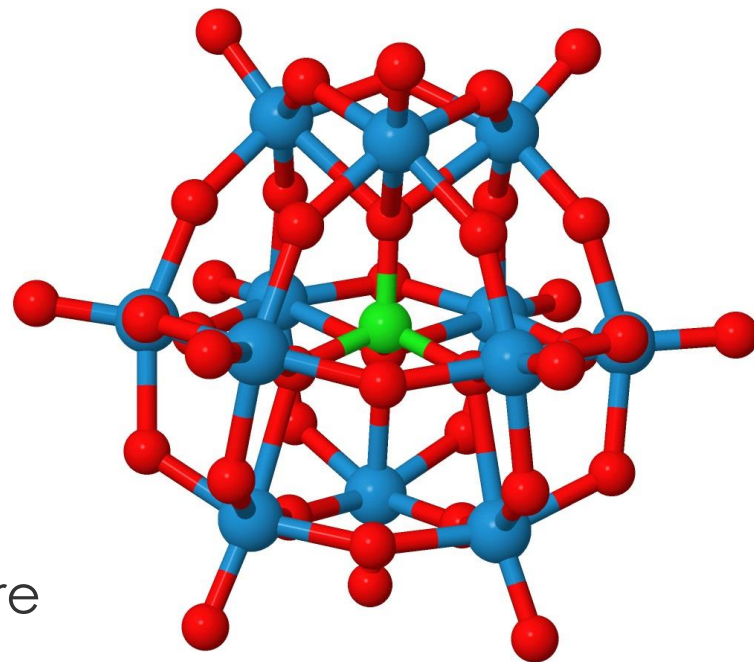
Advantages

- Carbon cathode
 - Porous carbon cathode material – graphite felt
 - Only Pt required on the anode for hydrogen oxidation
- Air never enters the fuel cell
 - Main pathways for cell degradation avoided
 - 10,000 hours operation on auto test cycle
- Catholyte ensures membrane is always wet
 - No need for gas humidification
 - Can operate above 80°C
- Catholyte is thermodynamically stable
 - Long lifetime
 - 100% recyclable

Catholyte Study

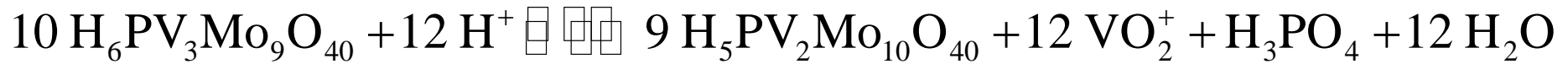
Catholyte (POM)

- The catholyte (“liquid catalyst”) plays a key role in determining overall system performance
- Requirements include
 - High redox potential
 - Good ionic conductivity
 - Fast electrode kinetics
 - Fast regeneration kinetics
- Best catholytes discovered to date are V-Mo polyoxometallates (POMs) with the keginin structure
 - $\text{H}_6\text{PV}_3\text{Mo}_9\text{O}_{40}$ (empirical formula)
 - Acidic solutions ($0 < \text{pH} < 2$)

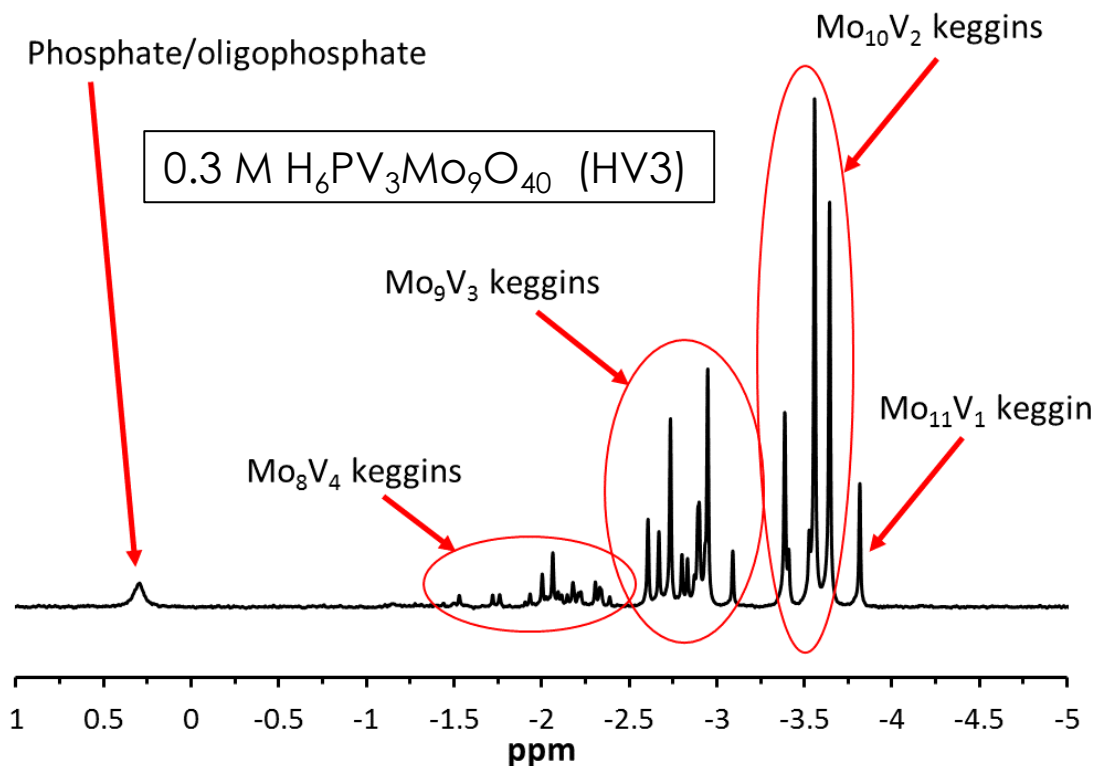


Phosphomolybdic acid
 $\text{H}_3\text{PMo}_{12}\text{O}_{40}$

POM Speciation

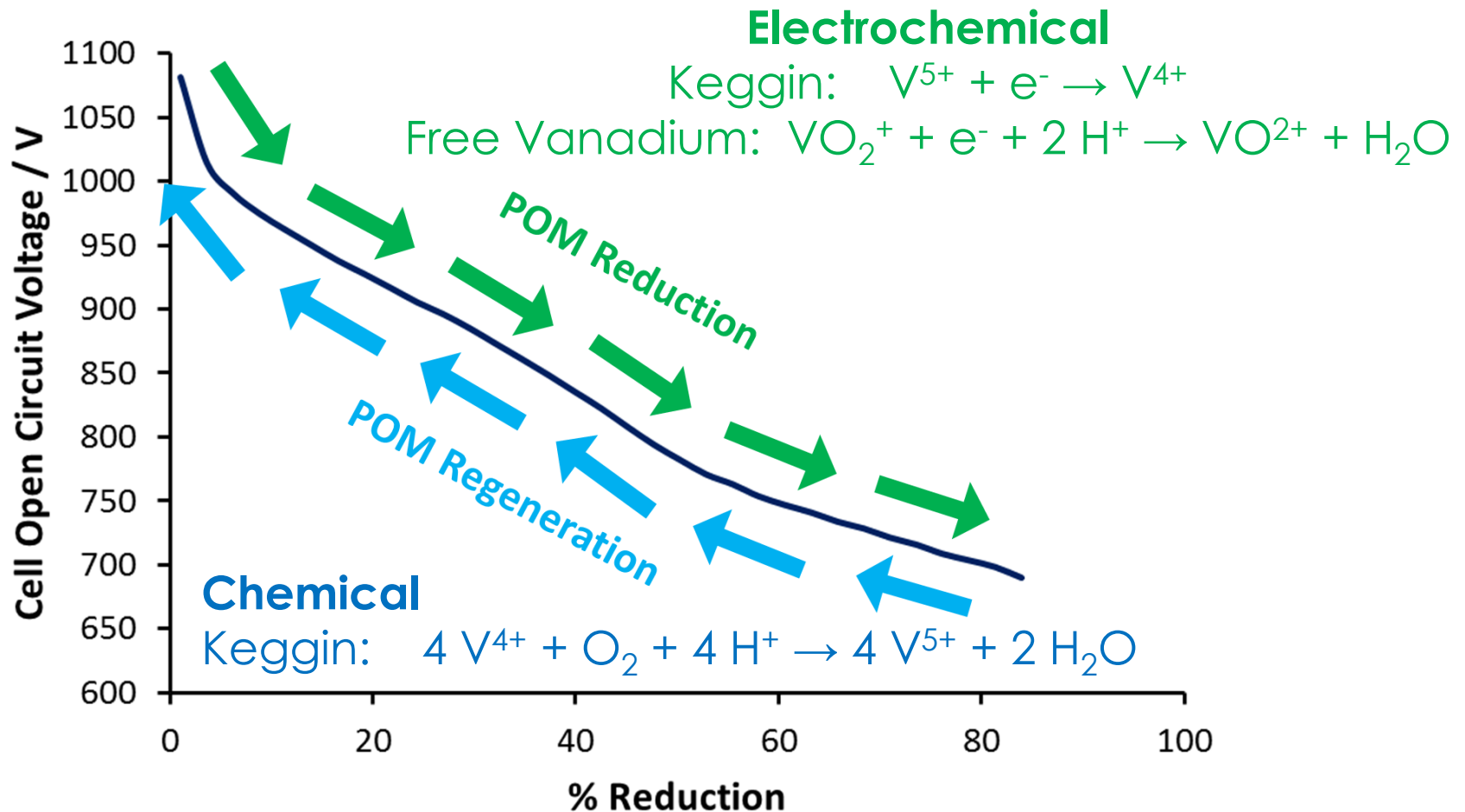


- Dynamic equilibrium present in POM solutions leading to range of species present (V_1 , V_2 , V_3 , V_4 keggins and free vanadium)

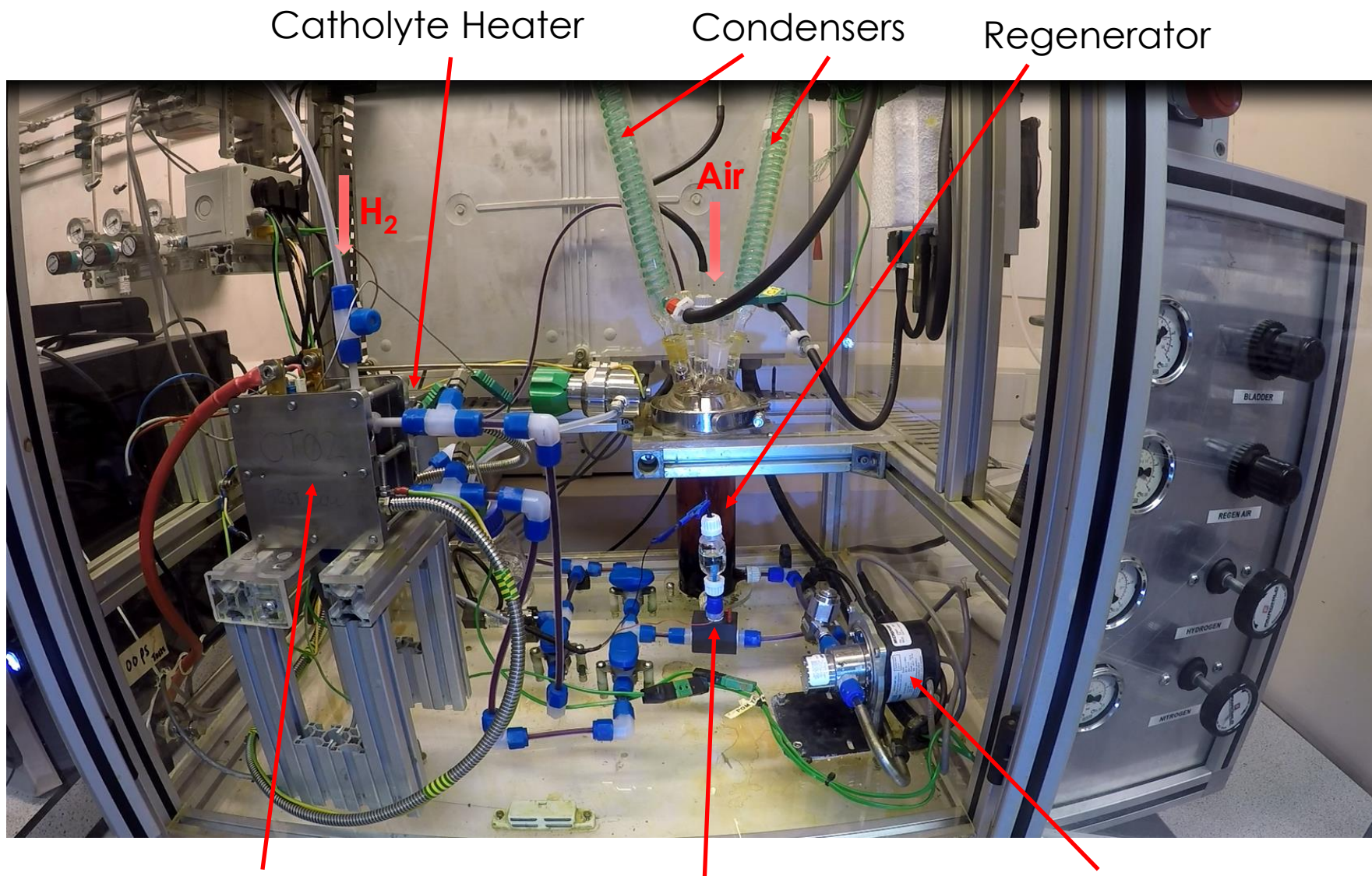


- ^{31}P NMR can identify the different P species present in solution
- Higher acidity leads to less keggins bound vanadium and more free vanadium

Catholyte Reduction and Regeneration



$$\% \text{Reduction} = \frac{[\text{vanadium(IV)}]}{[\text{vanadium}]} \times 100\%$$



Catholyte Heater

Condensers

Regenerator

H₂

Air

Fuel Cell

In-Line Redox Probe

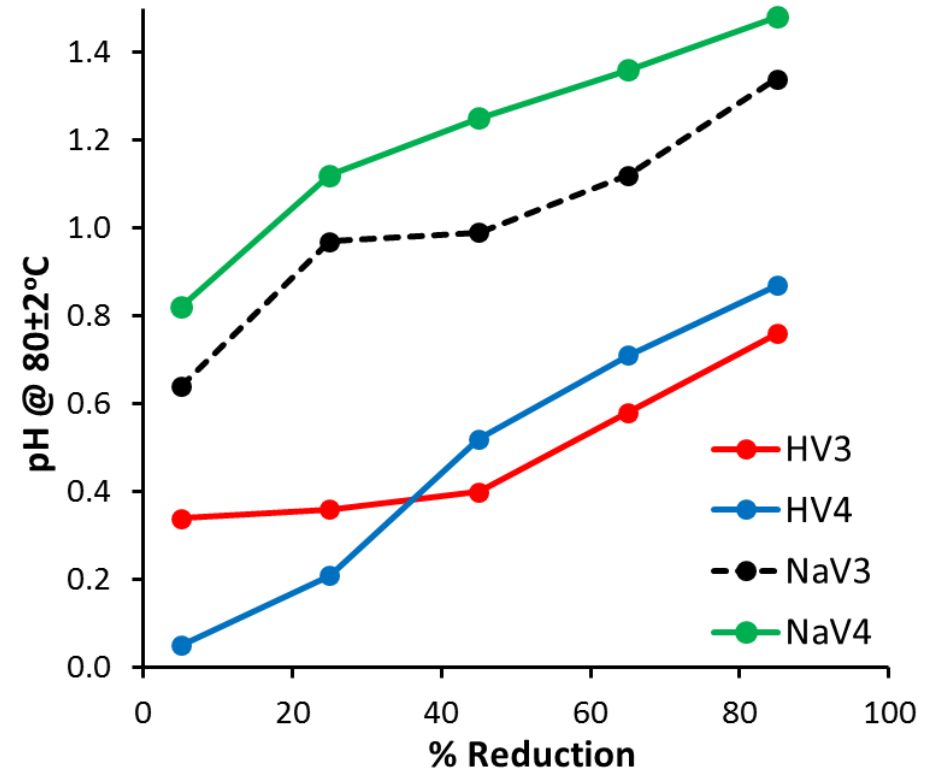
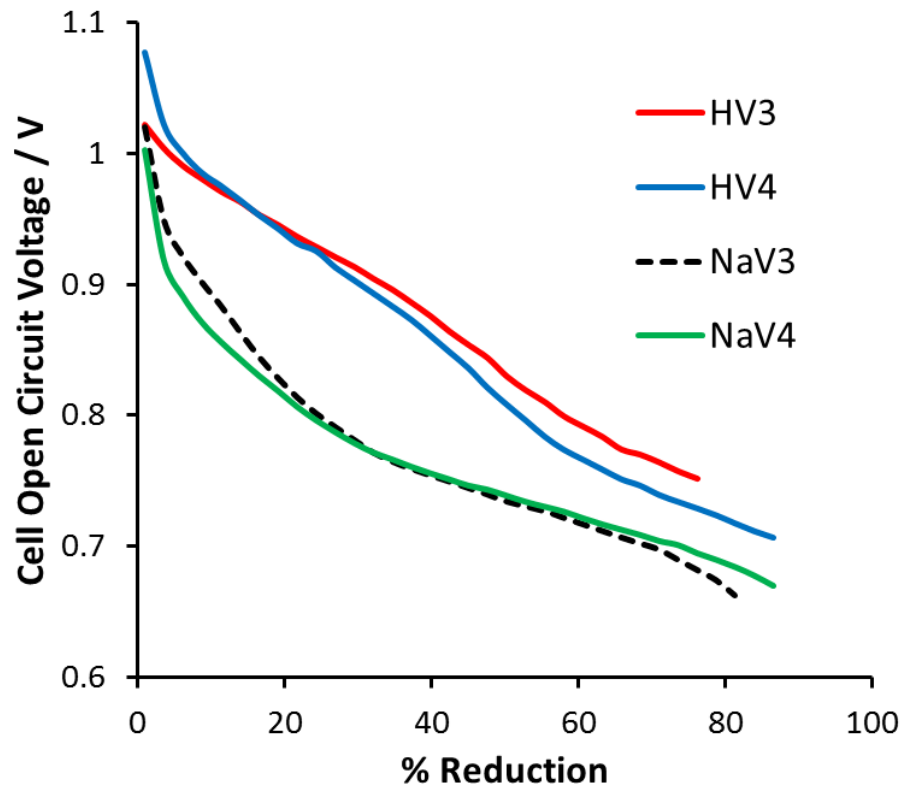
Pump

Catholyte Comparison

- Four catholytes compared (empirical formulas):
 - 0.3 M $\text{H}_6\text{PV}_3\text{Mo}_9\text{O}_{40}$ (HV3)
 - Vary the counter ion (H^+ vs. Na^+)
 - 0.3 M $\text{Na}_3\text{H}_3\text{PV}_3\text{Mo}_9\text{O}_{40}$ (NaV3)
 - 0.3 M $\text{H}_7\text{PV}_4\text{Mo}_8\text{O}_{40}$ (HV4)
 - Vary the vanadium content (V_3 vs V_4)
 - 0.3 M $\text{Na}_4\text{H}_3\text{PV}_4\text{Mo}_8\text{O}_{40}$ (NaV4)
- Investigate catholyte performance at 80°C
 - Thermodynamic properties
 - POM Reduction curve, pH
 - Cell performance
 - “Standard” fuel cell with graphite felt cathode and 25 cm² GORE Primea membrane with 0.4 mg cm⁻² Pt loading on anode only
 - Regeneration reaction
 - Chemical current vs. redox state
 - Steady state performance

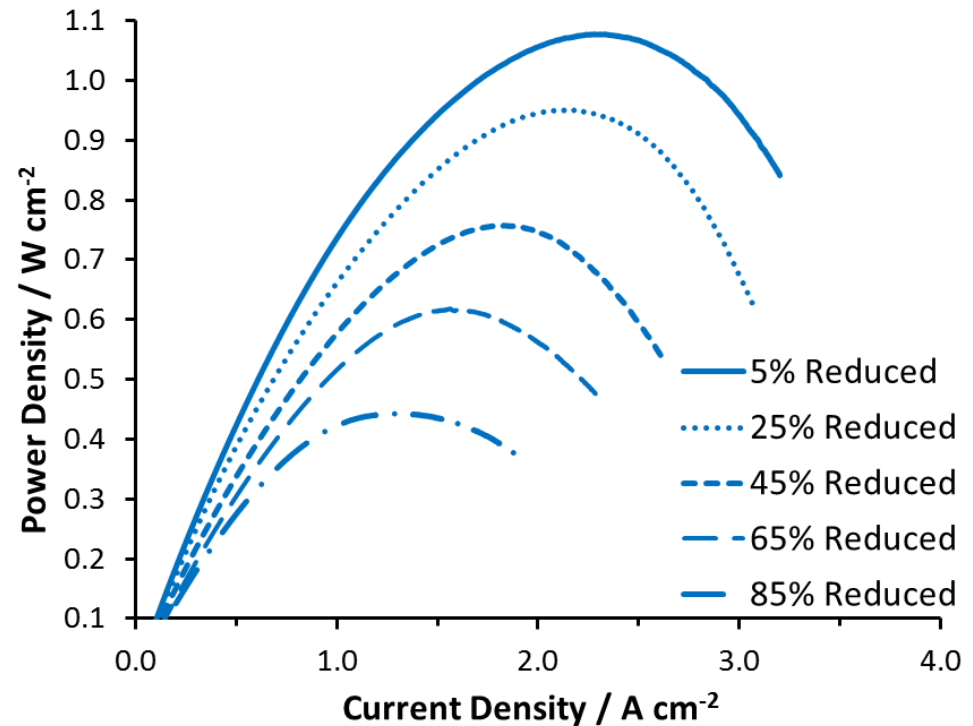
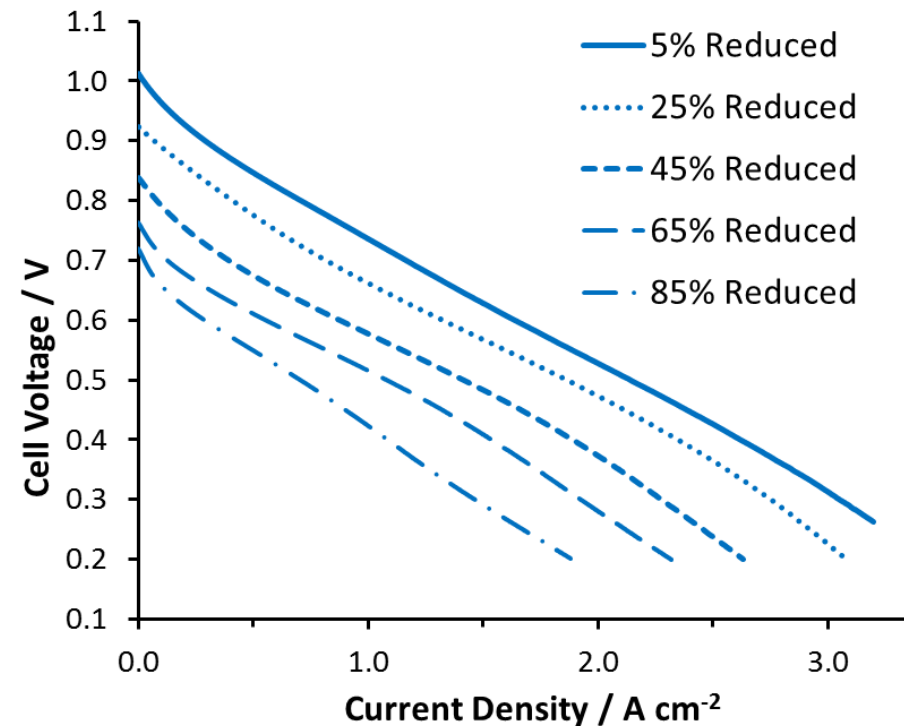
Thermodynamic Properties

- HV3 and HV4 have higher redox potentials than NaV3 and NaV4 for a given level of reduction
- Suggests better fuel cell performance with HV3 and HV4



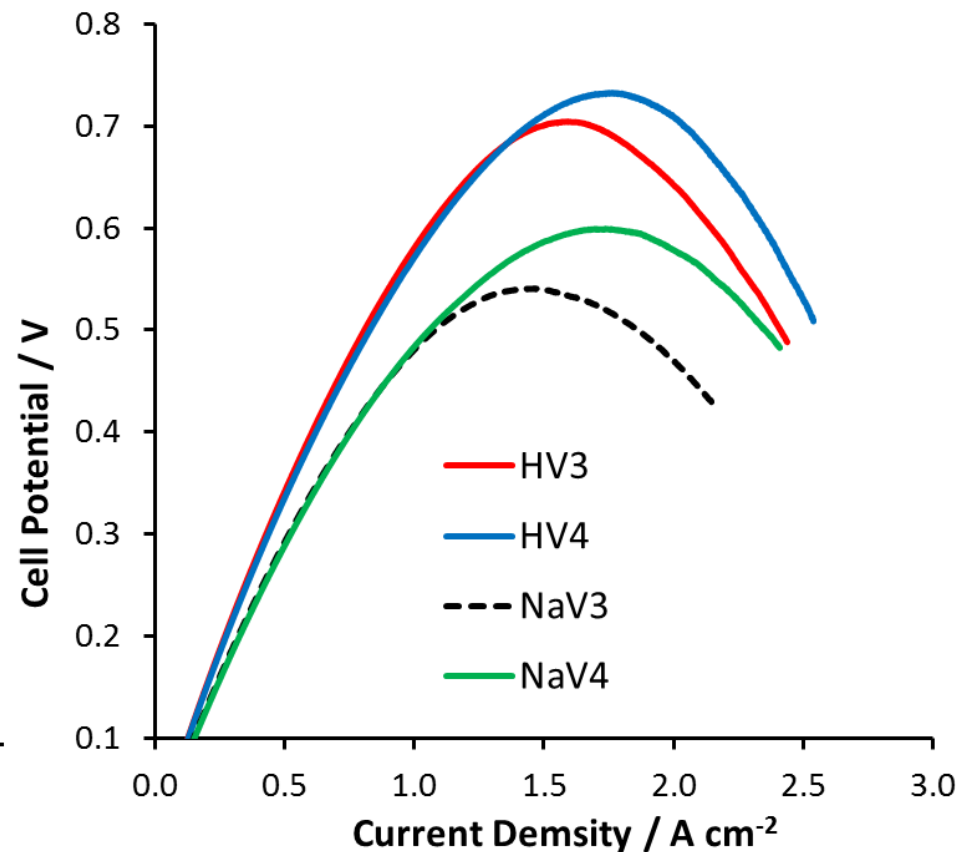
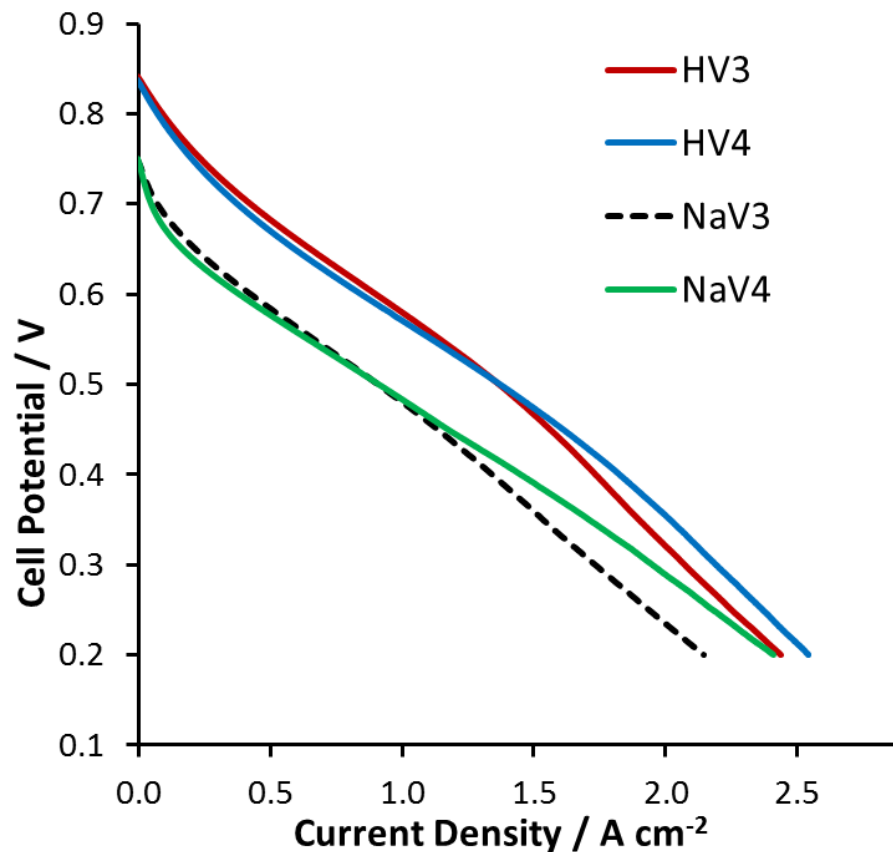
Fuel Cell Performance

0.3 M $\text{H}_7\text{PV}_4\text{Mo}_8\text{O}_{40}$ (HV4)



- Cell performance depends on the level of reduction of the catholyte
- Example is for HV4 at different levels of reduction but all the catholytes have similar parallel i -V curves

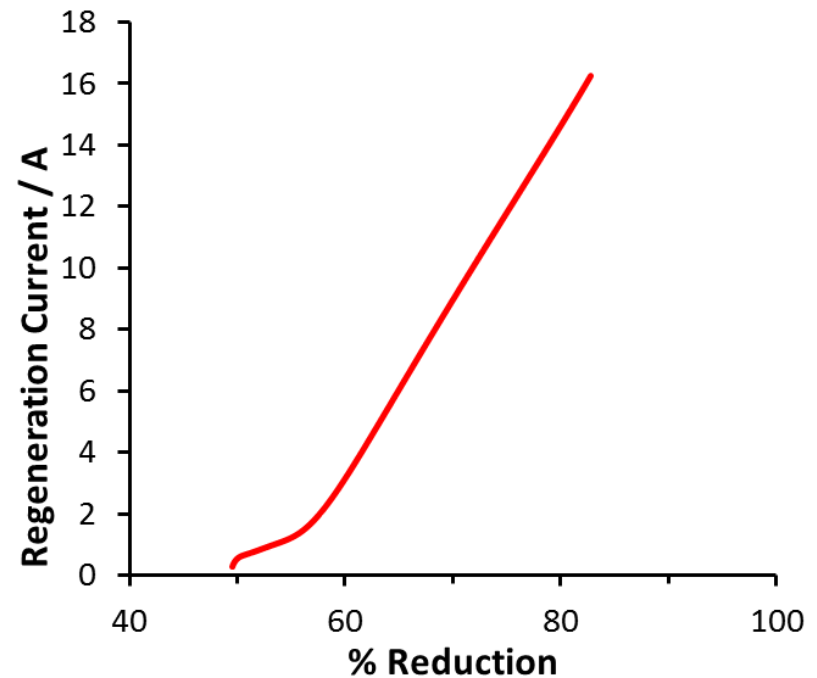
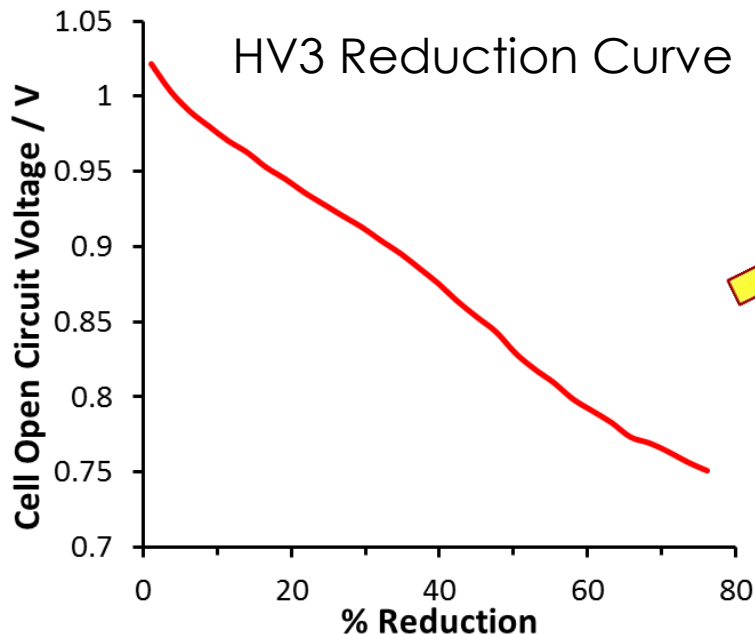
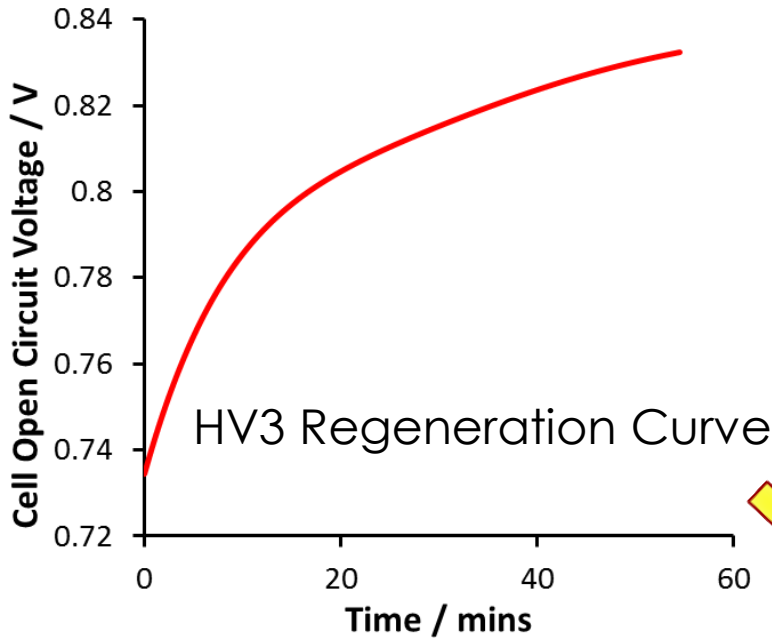
- Fuel cell performance of each catholyte at 45% reduction
- HV4 and HV3 have superior performance compared to Na POMs
 - HV4 gives slightly higher maximum power
 - Total vanadium concentration has little effect on i -V curve

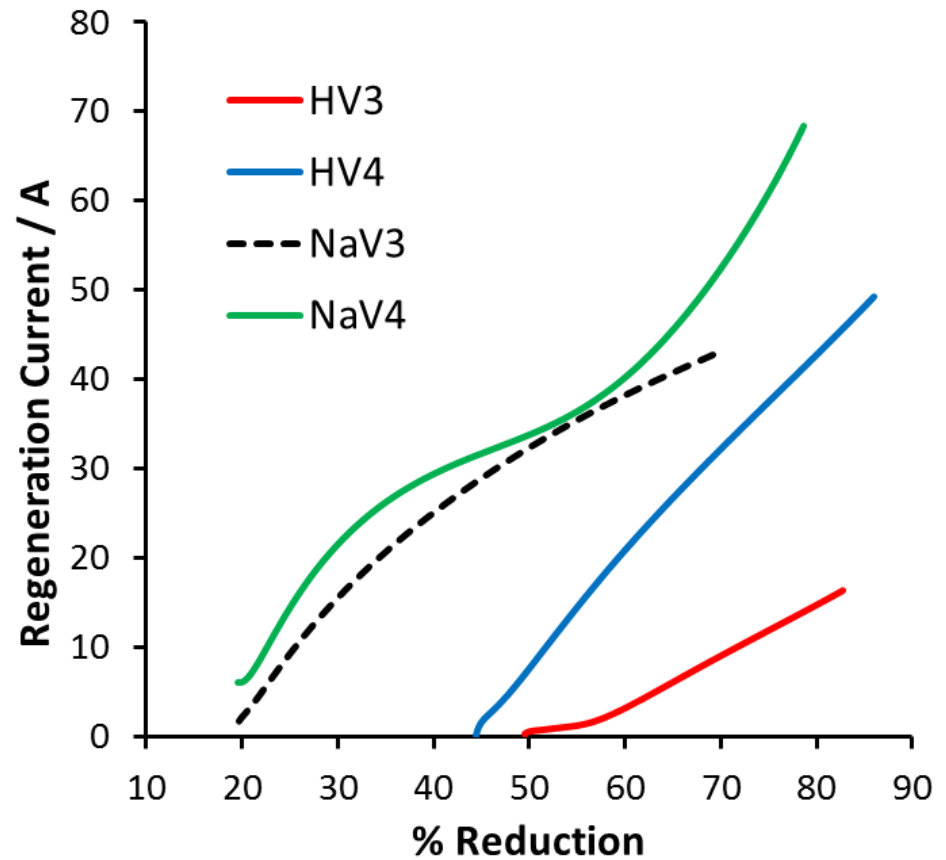
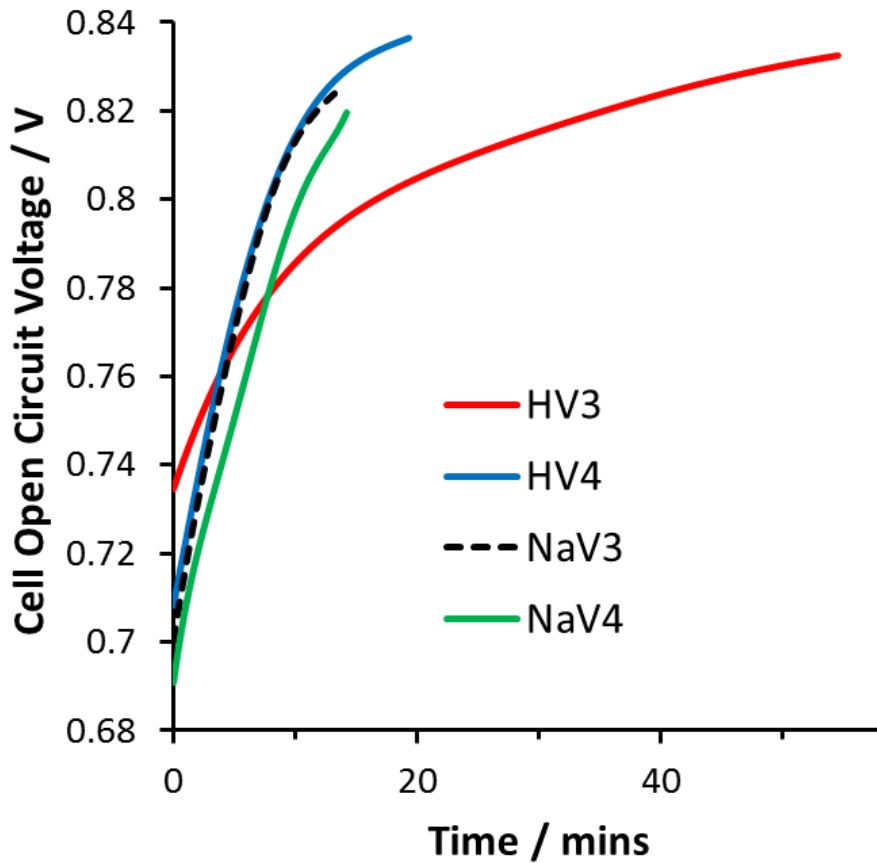


Regenerator Performance

- The rate at which the reduced POM reacts with air can be expressed as a regeneration current, I_R :

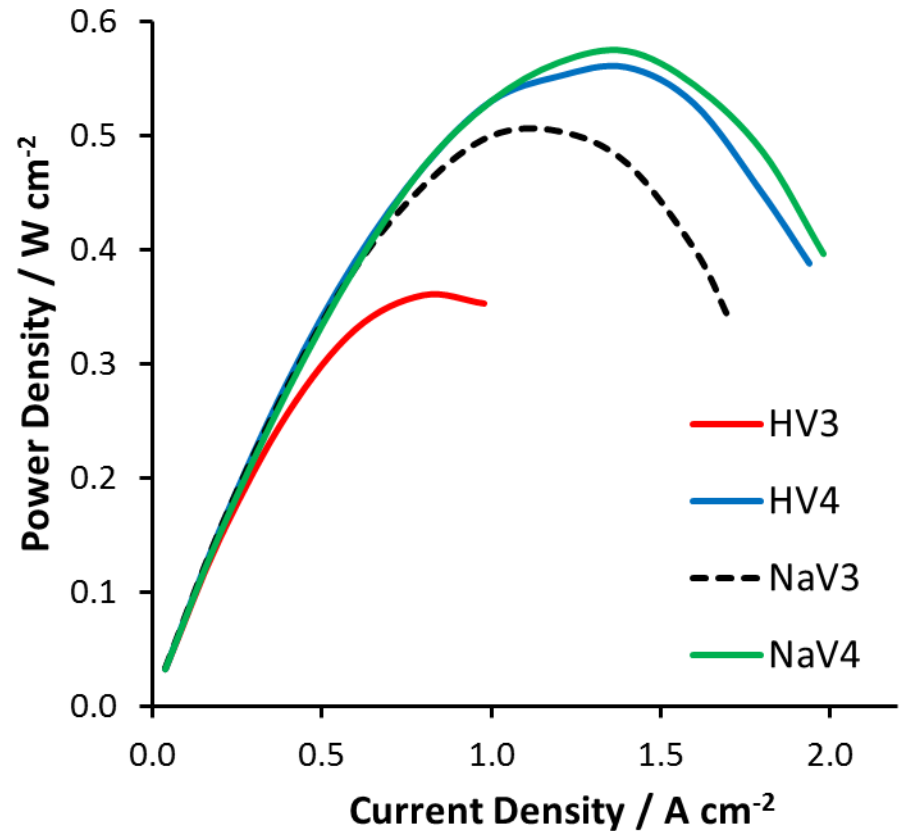
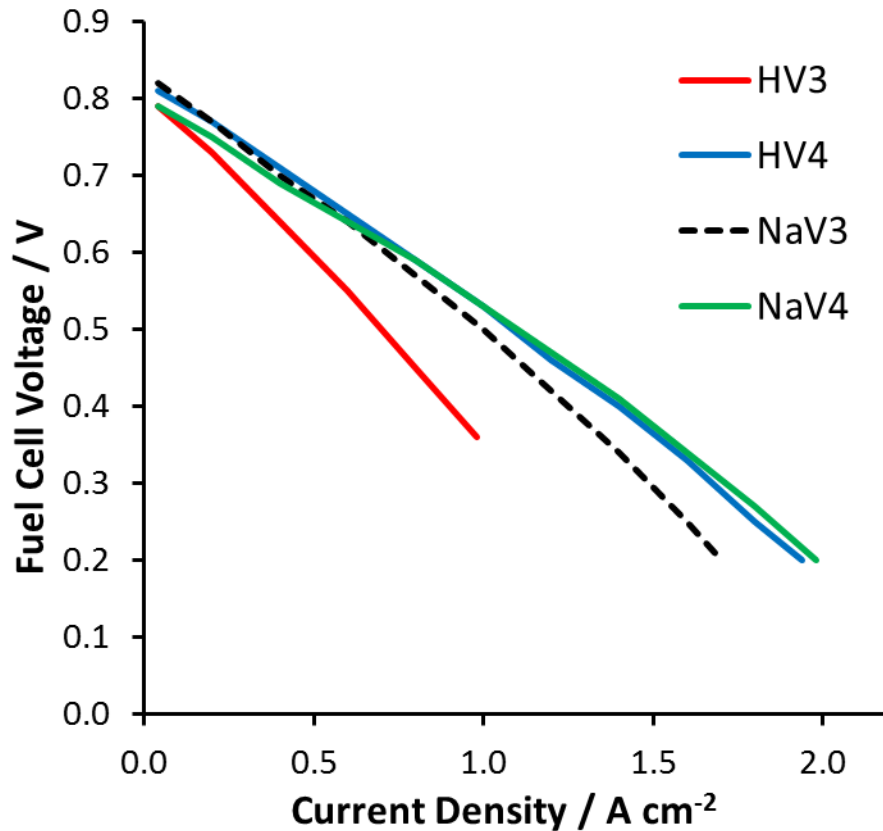
$$I_R = [\text{POM}] V_n F \frac{d\theta}{dt}$$





- HV3 takes much longer to regenerate than the other POMs
- NaV4 and NaV3 capable of much higher regeneration currents at lower levels of reduction
- Regeneration current limits maximum open circuit voltage of system

Steady State Fuel Cell Performance



- The system is in a “steady state” when the cell current is equal to the regeneration current

Summary

- For a given % Reduction, HV4 and HV3 have superior cell performance
 - Higher open circuit potentials due to lower pH
 - Lower pH results in higher conductivity
- For a given % Reduction, NaV4 and NaV3 have superior regeneration rates
 - Higher pH results in POM speciation with more V2, V3 and V4 keggins and less free vanadium
 - NaV4 has better regeneration rates than NaV3 due to more favourable POM speciation
- Under steady state operation, NaV4 and HV4 have very similar performance, with slightly more power available from NaV4
- Trade-off between cell open circuit potential and regeneration

Thank you

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