



## How Round is your Circle?

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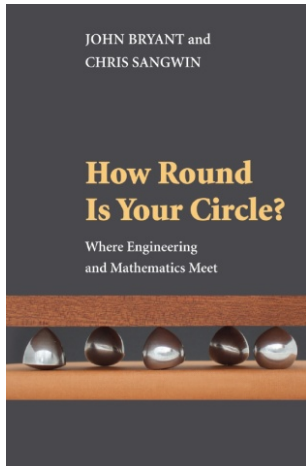
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# HOW ROUND IS YOUR CIRCLE?

*Chris Sangwin and John Bryant*

Princeton University Press, 2008



## The book

1. Hard Lines
2. How to Draw a Straight Line
3. Four-Bar Variations
4. Building the World's First Ruler
5. Dividing the Circle
6. Falling Apart
7. Follow My Leader
8. In Pursuit of Coat-Hangers
9. All Approximations Are Rational
10. **How Round Is Your Circle?**
11. Plenty of Slide Rule
12. All a Matter of Balance
13. Finding Some Equilibrium

## Introduction

1. An unexpected puzzle!
2. Some interesting geometry.
3. Applications of this geometry.
4. Implications to engineering.
5. A new shape!

## A puzzle.....

*How do you know if something is “round”?*

*How would you judge a freehand circle drawing competition?*

Round = circle (2D) and sphere (3D).

## Width

*Width* is the distance between parallel tangents.



If we have a circle then the *width* is constant.

If we have *constant width* then do we have a circle?

## Shapes of constant width

Families of shapes: circle  $\Leftrightarrow$  Reuleaux rotor.

- Symmetries not necessary
- Circular arcs not necessary
- Circumference? (Barbier's Theorem)



### 3 dimensions



See also *Meissner's Tetrahedron*.

## Franz Reuleaux (1829–1905)



- Kinematics of Machinery, (1876)
- The Constructor, (1904)

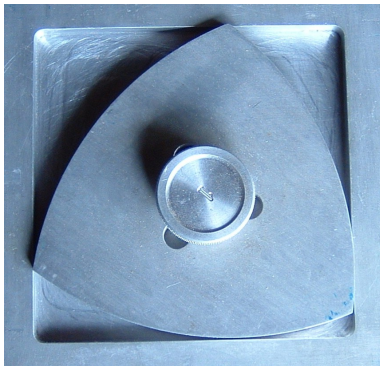
## Applications: Coins

UK coins all have constant width.



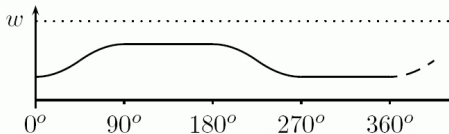
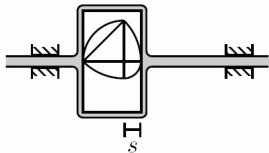
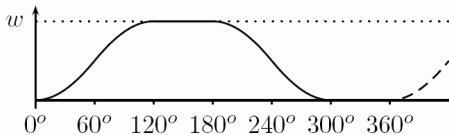
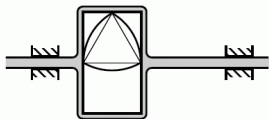
## “Rotor of a square”

Shapes of constant width rotate in a square touching all four sides.



## Cams

Cams are important in machinery.



(§§ 72 and 76), its formula runs  $(C''_3 P^\perp)^d - b$ . In Hornblower's train the curve-triangle  $\tilde{C}$ , (which we have already examined in

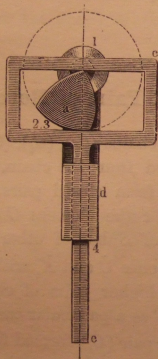


FIG. 407.

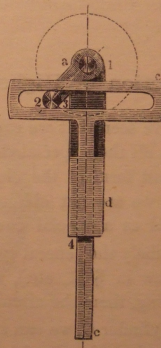
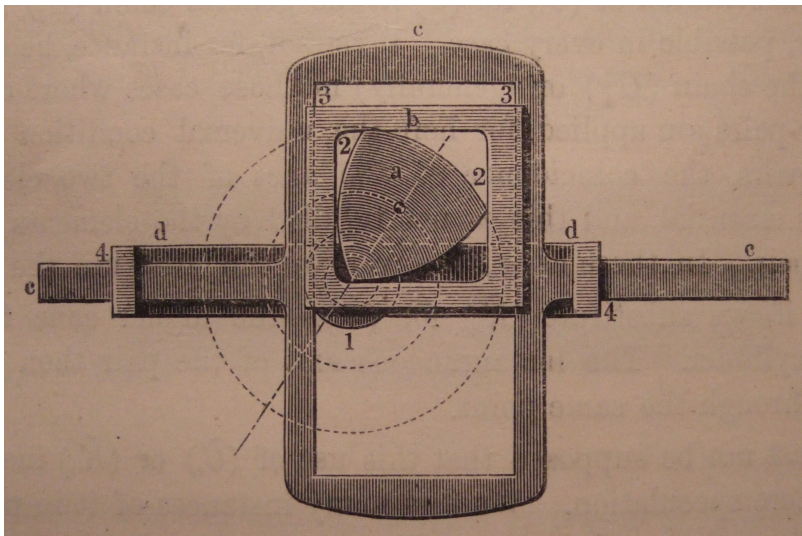
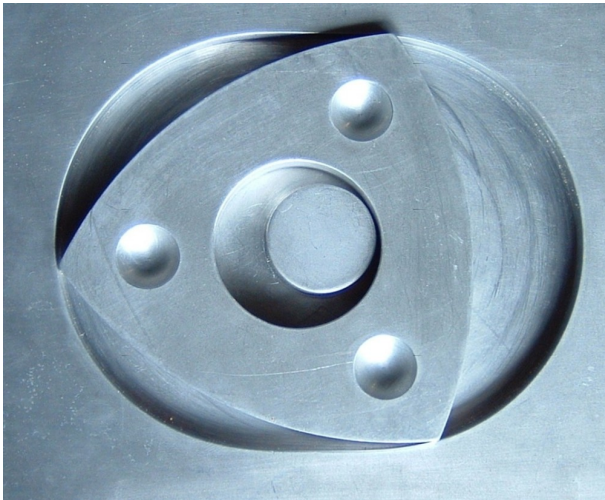


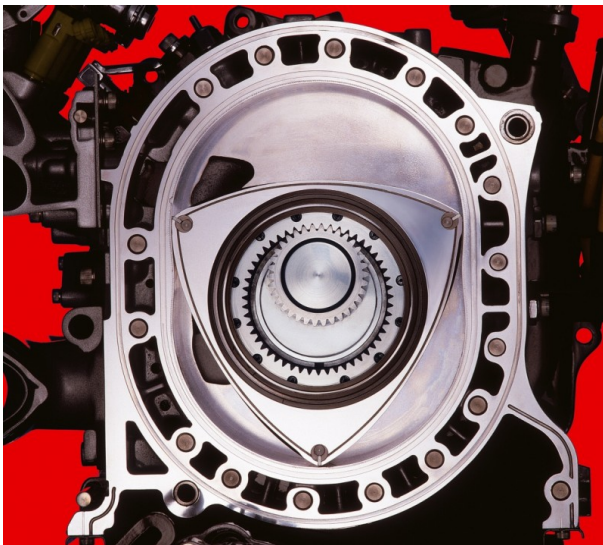
FIG. 408.



## Rotary engine

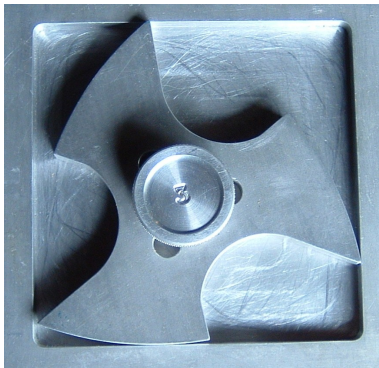




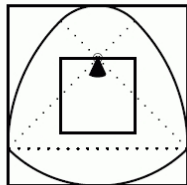
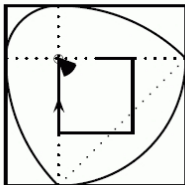
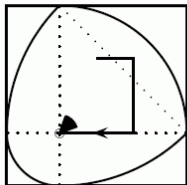
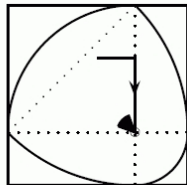
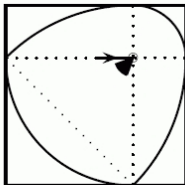
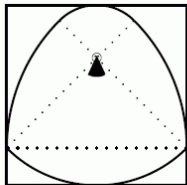


## Drilling a square hole

Harry James Watts, 1914



... not a perfect square.



## Fun geometry .... but so what?!

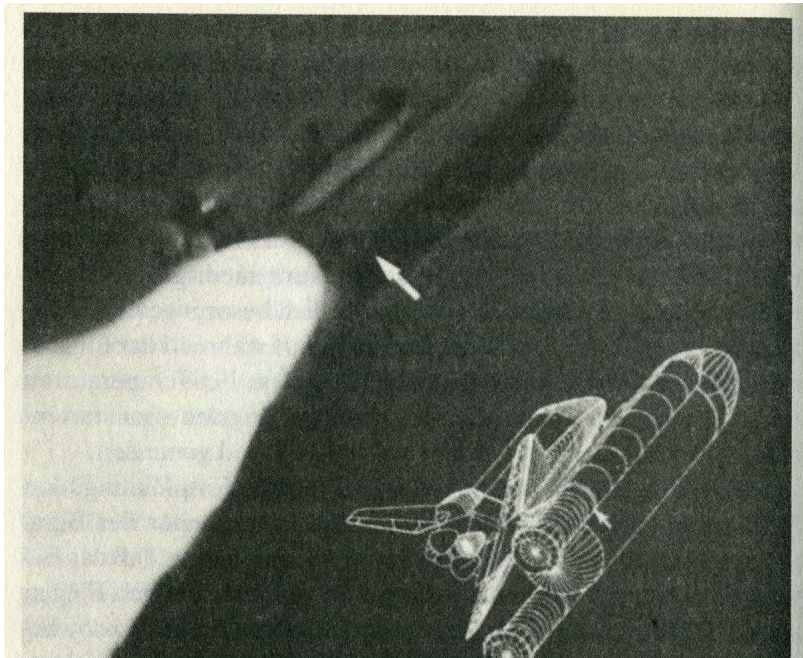
In engineering many applications rely on roundness.

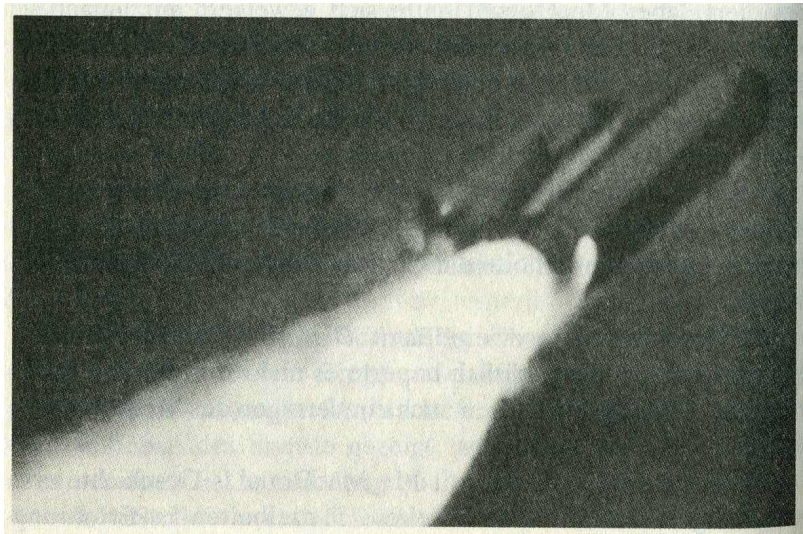
No manufacturing process achieves perfection.

## 28 January 1986, Shuttle Challenger



Broke apart 73 seconds into its flight

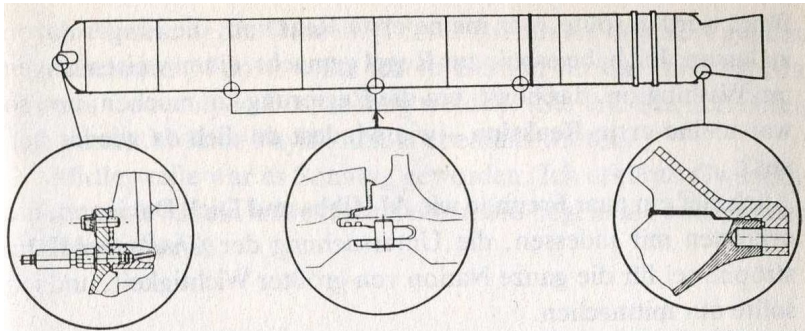






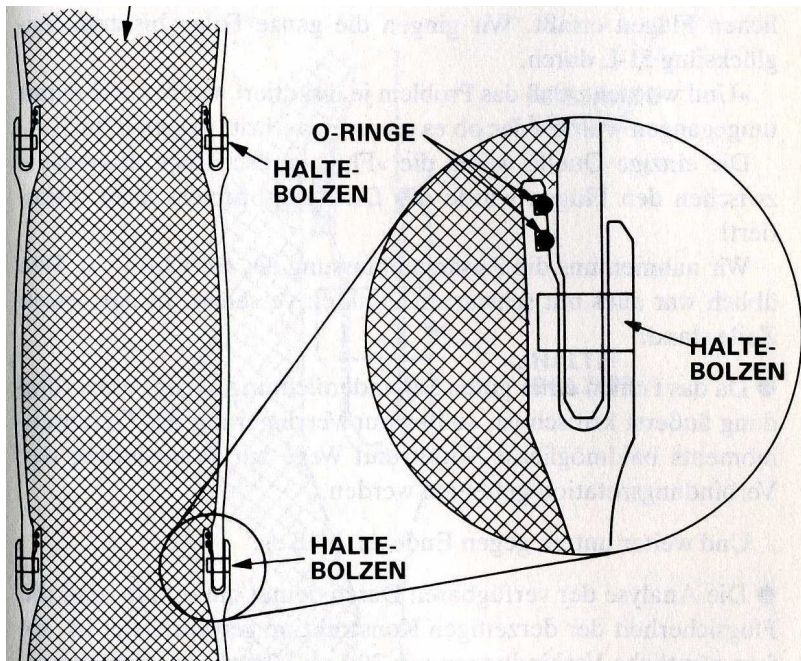


## What went wrong?



The “out of roundness” was a significant factor!

See Feynman, R. P., *What to you care what other people think?*, (1988)



## Measures of roundness

Engineers measure *departure from roundness*.

What can we do?

- Theoretical measures.
- Practical tests.

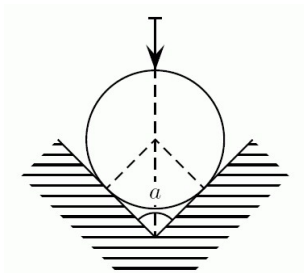
Smallest outside circle....

.... or largest inside circle ...!



Formal: *Maximum deviation from the minimum circumscribed circle.*

## A simpler method

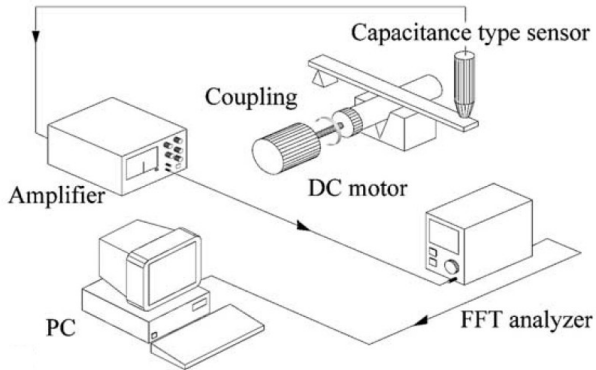


If a circle is rotated then the position stays constant.

Can we conclude the converse?

If, when rotated, the position stays constant then is the shape a circle?

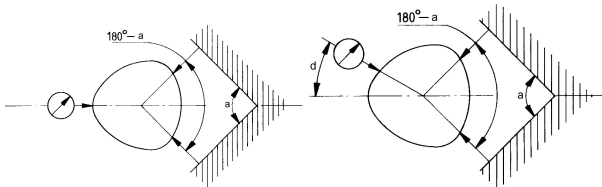
## Goho (1999)



Goho, K. and Kimiyuki, M. and Hayashi, A. (1999) Development of a Roundness Profile Measurement System for Parallel Rollers Based on a V-Block Method *International Journal of the Japanese Society of Mechanical Engineers* C42 (2) 410–415.

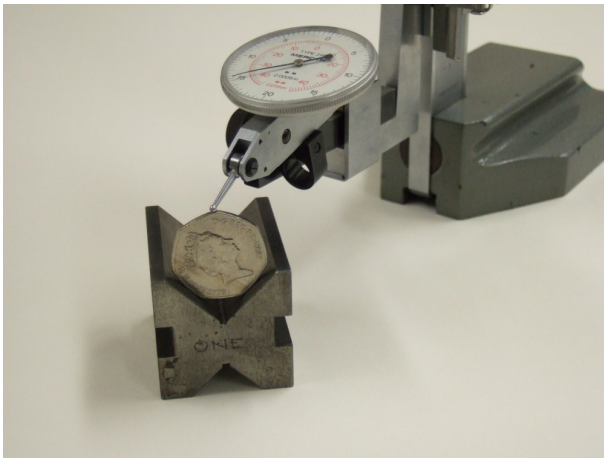
## British Standard 3730 - part 3

*“Methods for determining departures from roundness using two- and three-point measurement”*



...take one two-point measurement and two three-point measurements at different angles between fixed anvils.

## Our experiments



A 50p piece (7 undulations) in a  $90^\circ$  vee-block.



## Rotors of a general triangle

A shape of constant width is a rotor of the square.

Can we construct a *rotor of a triangle*?

## How

$y = mx + c$  can be written as

$$y \cos(t) - x \sin(t) = p(t). \quad (1)$$

1.  $t$  is angle to the horizontal,
2.  $p(t)$  is the perpendicular distance to origin.

Given a function for  $p(t)$  we generate a family of lines.

$$p(t) = \alpha + \beta \cos(nt), \quad (2)$$

where  $n$  is an odd integer  $> 1$ .

eg, if  $\beta = 0$  then a circle.

The distance between parallel lines is  $p(t) + p(t + \pi)$ .

$$p(t) + p(t + \pi) = 2\alpha + \beta \cos(nt) + \beta \cos(nt + n\pi) = 2\alpha$$

So (2) automatically generates a shape of constant width.

## Further details

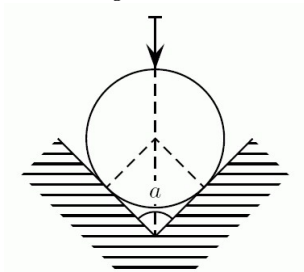
- Convexity,
- Choose right parameters

## Angle as fraction of a rotation

- Degrees
- Radians
- Grads
- “Rotations”

## Is BS 3730 “wrong”

No.... we specified three *tangent lines*



BS3730 specifies two tangent lines and a point on the angle bisector.

These are quite different.

[I'm not convinced everyone appreciates this!]

## Science projects

The main use of a model is the pleasure derived from making it.

Cundy and Rollett, *Mathematical Models* (1951)

3D printing....

## Conclusion

1. An unexpected puzzle!
2. Some interesting geometry.
3. Applications of this geometry.
4. Implications to engineering.
5. A new shape!